



Overhead Concealed Swing Door Systems GT 300-350-8300-8350

Quick Set-Up and Parts Guide

P/N C-00093 Rev 8-10-16

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*Associated Manuals Part Numbers: Overhead Concealed Swing Door Systems 300/350/8300/8350 (P/N 15-10744)
Magnum IV Control Wiring and Adjustment Manual (P/N C-00084)
Analog Control Wiring and Adjustment Manual (P/N 15-12544-10)
Swing Door Owner's Manual (C-00010) for Decal Installation
NABCO Price Book; P/N 16-9244-30 (for Sensors, Switches, and Accessories)*

WARNING

- Turn OFF all power to the Automatic Door if a Safety System is not working.
- Instruct the Owner to keep all power turned OFF until corrective action can be achieved by a NABCO trained technician. Failure to follow these practices may result in serious consequences.
- NEVER leave a Door operating without all Safety detection systems operational.

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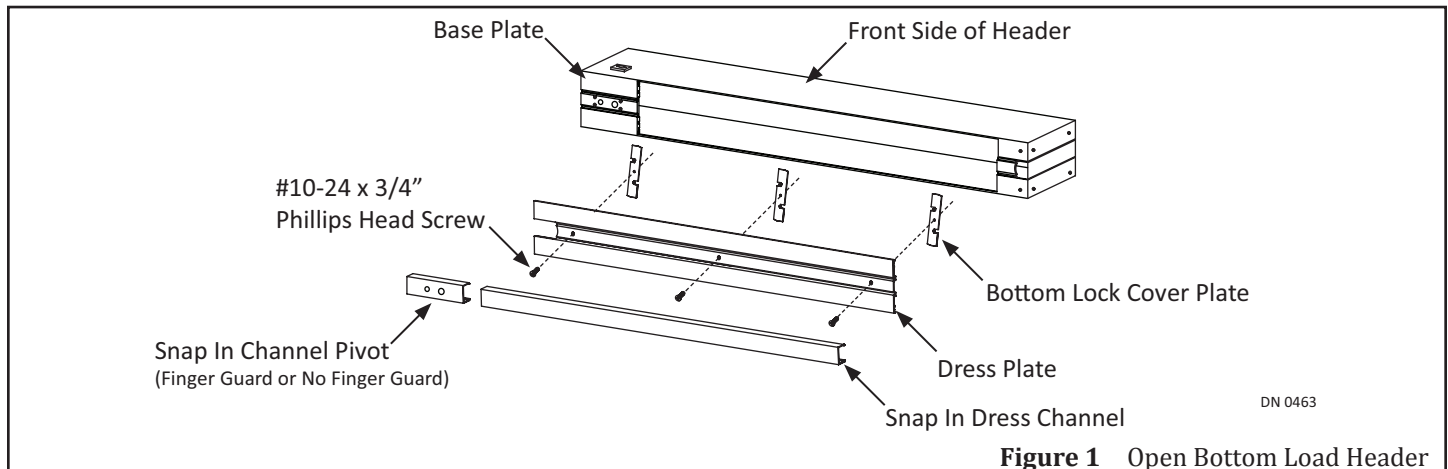
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SECTION 1: ASSEMBLE THE DOOR FRAME

1.1 Prep the Bottom Load Header

**FOR SIDE LOAD HEADER SKIP TO
SUBSECTION 1.2**

1. Place Header on flat surface with Bottom facing up. Protect Header from scratches.
2. Remove #10-24 x 3/4 inch screws and Dress Plate. Set aside.
3. Mark the locations of each Lock Cover Plate to ensure it is reinstalled in the correct position.
4. Remove Lock Cover Plates. Set Aside.
5. Remove boxes and/or parts bags from inside Header. Set aside.

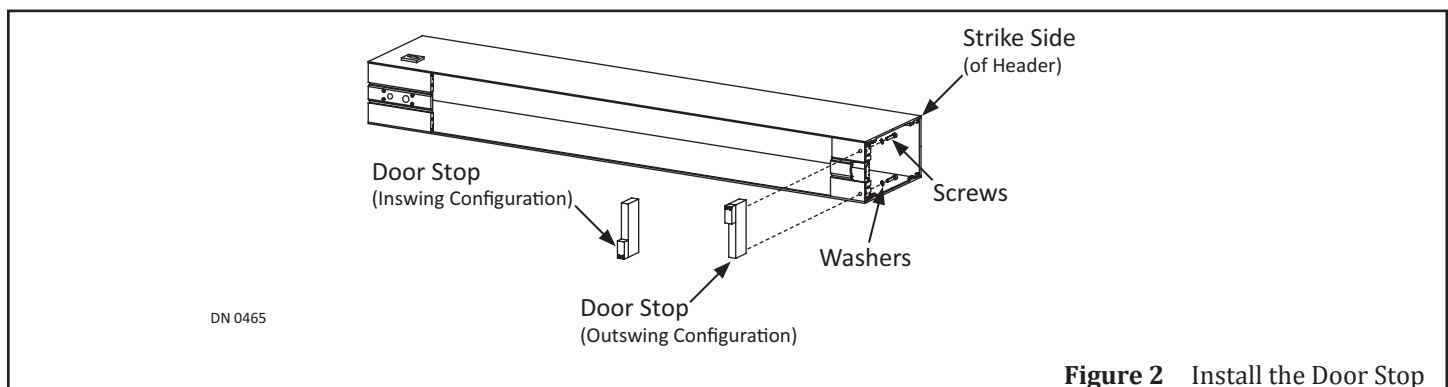


1.1.1 Install the Door Stop (Standard)

**FOR PANIC LATCH SKIP TO
SUBSECTION 1.1.2**

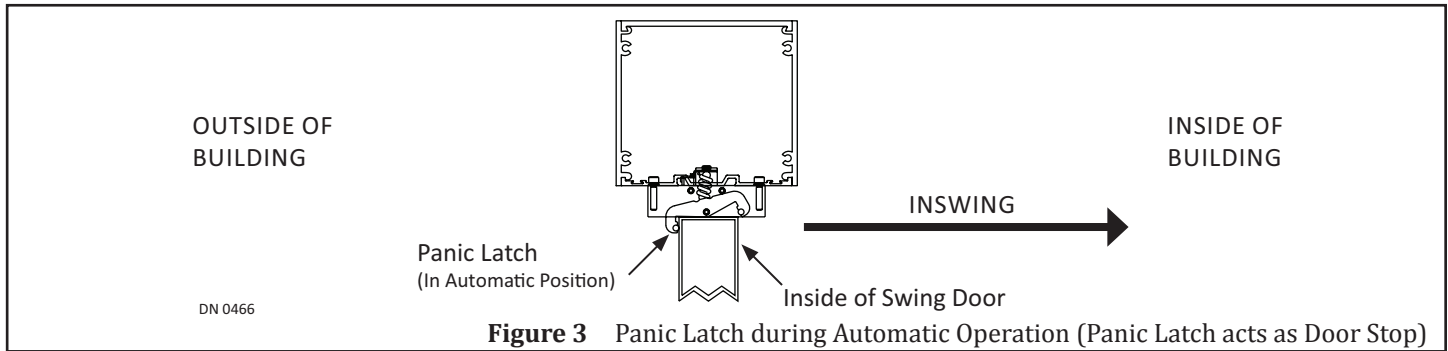
Door Stops are standard and can be installed on an Inswing door and an Outswing door. A Door Stop is used to stop the door from swinging farther back from the fully closed position.

1. Obtain the Door Stop.
2. Remove (4) Socket Head Cap Screws and (4) Washers. Set aside.
3. Go to the bottom, Pivot side of Header. Butt the Door Stop against the underside of the 3-1/4 inch Strike Base.
 - a. For an Outswing, the Stop end of Door Stop must face front side of Header.
 - b. For an Inswing, the Stop end of Door Stop must face back side of Header.
4. Secure Door Stop from inside Header with (2) Socket Head Cap Screws and (2) Washers.



1.1.2 Install the Panic Latch (Inswing Doors)

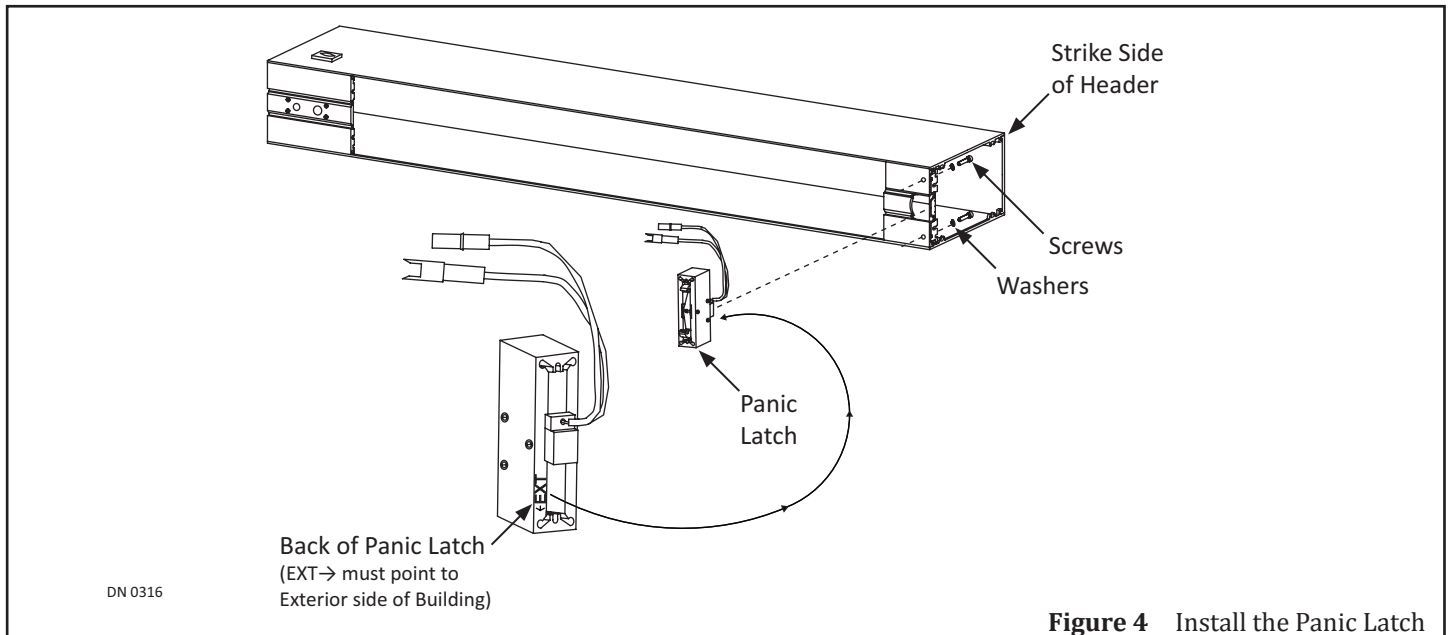
During Automatic Operation, the Inswing door opens to the Interior side of the building/room. The Panic Latch is then used as a Door Stop. The Panic Latch is installed on Inswing doors only.



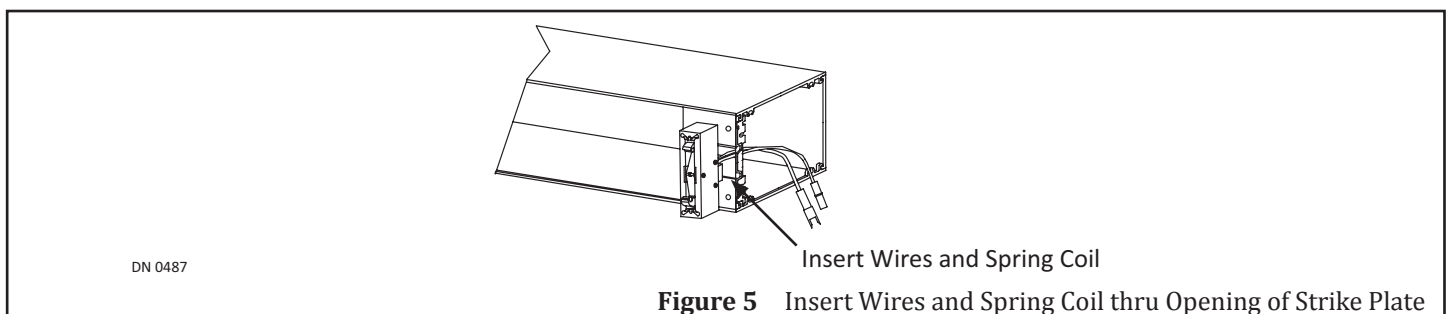
During Emergency Operation, the Inswing door is manually pushed Out to the exterior side of the building/room (not to exceed 50 pounds of pressure; per ANSI code). The Panic Latch flips to allow emergency egress and immediately shuts the Swing door OFF.

Note: For wiring instructions please refer to P/N 15-4572 Panic Breakout Latch Wiring Installation Instructions Manual.

1. Obtain the Panic Latch and (1) Decal. Set the Decal aside with all other Decals that were packed within Header.
2. Remove (4) Socket Head Cap Screws and (4) Washers. Set aside.
3. Turn the Panic Latch so the (EXT→) (exit arrow) points to the Exterior side of the Building.
 - a. Failure to do so, will install the Panic Latch backwards.



4. Go to the bottom, Strike side of Header.
5. Insert the Panic Latch wires and spring coil into the opening until the Panic Latch butts up against the Header.



6. Secure the Panic Latch from inside the Header with (2) Socket Head Cap Screws and (2) Washers.
 - a. Do Not wire or test the Panic Latch at this time.

1.2 Prep the Jamb Tubes

1. Measure the full height of existing Swing door.
2. Go to the bottom of each Jamb Tube, measure the full height calculation of Swing door plus:
 - ▶ 3/4 inch (19mm); if a Threshold is being installed
 - ▶ 1/4 inch (6.4mm); if a Threshold is not being installed
3. Mark the measurement across the inside face of each Jamb Tube.
 - a. It is recommended to use a level for this step.
4. Obtain (1) Jamb Drilling Template provided by NABCO.
5. Locate the line that was drawn across the inside face of each Jamb Tube. Place the bottom edge of the Jamb Drilling Template directly above that line.
6. Line up the center of the Jamb Drilling Template to the previously drawn center mark.
7. Adhere the Jamb Drilling Template to each Jamb.
8. The Jamb Drilling Template is removable.
 - a. An arrow is clearly marked at the bottom of the Jamb Drilling Template. This arrow must point to the line that was marked across the full width of Jamb.

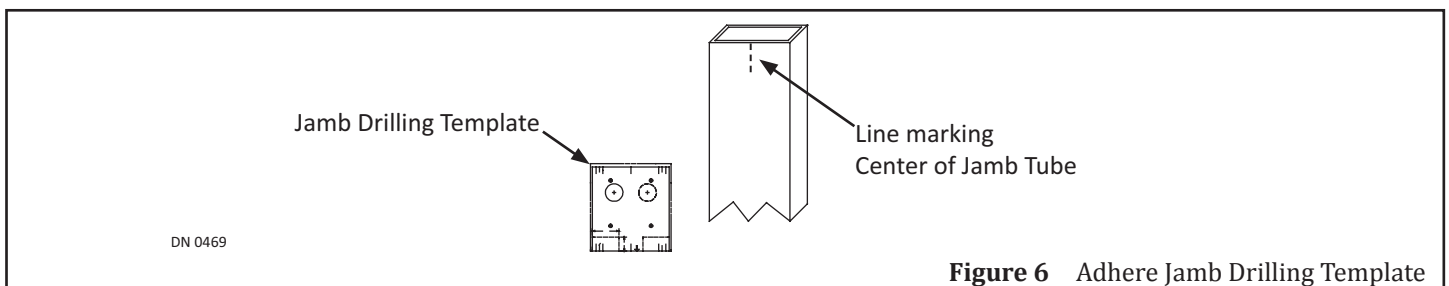


Figure 6 Adhere Jamb Drilling Template

9. Drill (4) .391 diameter holes through (4) clearly marked (A)s on the Template. Countersink each screw hole.
10. Obtain (4) Rivnuts provided by NABCO. Install (1) Rivnut into each drilled .391 hole.
11. Drill (1) 1-1/4 inch diameter hole through (1 of 2) clearly marked (B)s on the Template to allow incoming 120 VAC Power.
 - a. The 120 VAC incoming power must be routed through the Strike Jamb, only.
12. Remove the Template from the Strike Jamb, then adhere same Template to the Pivot Jamb. Repeat steps.

1.3 Install the Header to Jamb Tubes

1. Determine which Jamb tube is the Pivot Jamb and the Strike Jamb.
 - a. Swing door pivots on side of Pivot Jamb.
 - b. Swing door locks on side of Strike Jamb.
2. Position each Jamb tube at both sides of the Header.
 - a. Be sure to orientate the frame in relation to the outside of building/room.

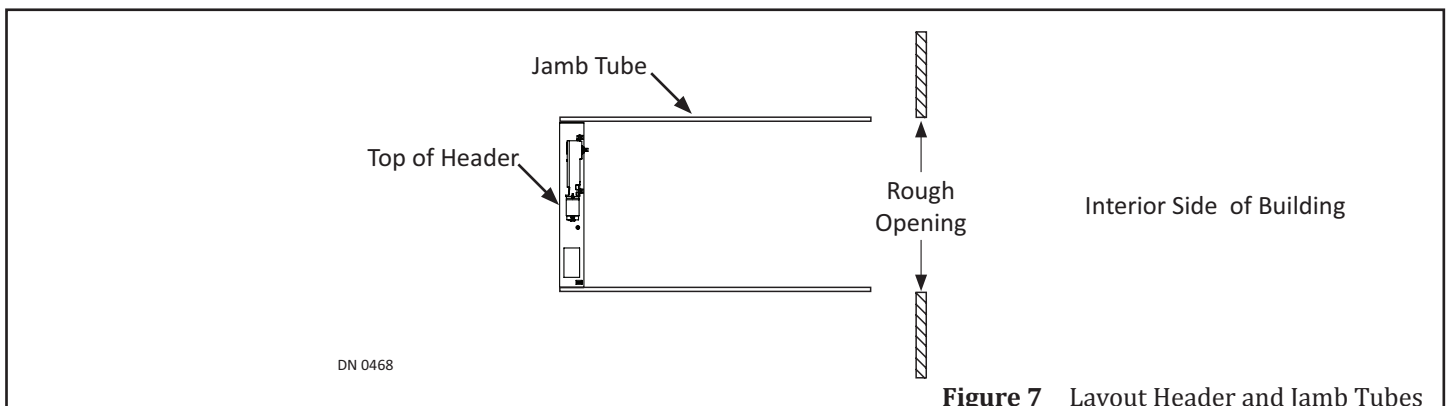


Figure 7 Layout Header and Jamb Tubes

3. Secure Header to both Jamb Tubes with (8) 1/4-20 x 3/4 inch Hex Head Cap Screws and (8) 1/4 inch Star Washers from the Parts bag provided within the Header.

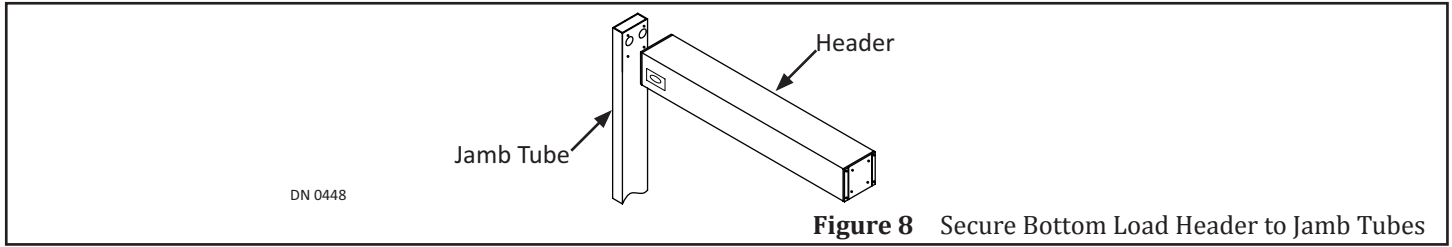


Figure 8 Secure Bottom Load Header to Jamb Tubes

SECTION 2: INSTALL THE FRAME TO BUILDING

1. Lift to position the assembled Frame into the rough opening. Insert all incoming wiring through the 1-1/4 inch hole located on the Strike side of Header.

Note: Incoming 120 VAC Power wires must be pulled through the Strike end of Header for a single Swing door or the middle of Header for a simultaneous pair Swing door. It is recommended to install wires into an Electrical conduit.

2. Plumb Jamb tubes in both planes to ensure the rough opening allows a 1/4 inch clearance. Shim back of Jamb as required.

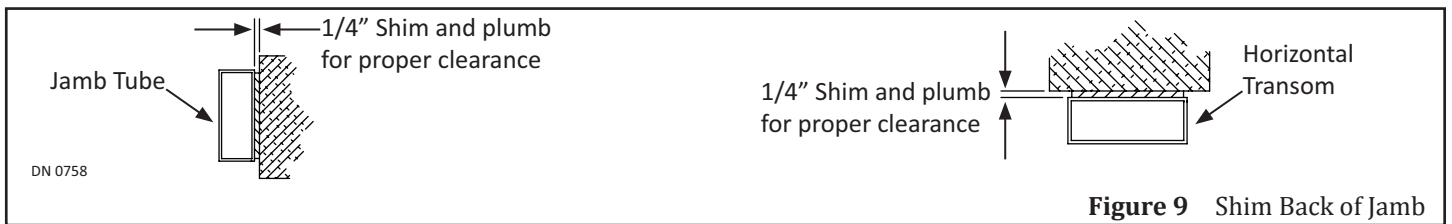


Figure 9 Shim Back of Jamb

3. Plumb the Header at the top to ensure the rough opening allows a 1/4 inch clearance. Shim top of Header as required.

Note: It is recommended to countersink holes as required to flush the surface.

Note: It is recommended to drill tap threads for anchors in a steel or aluminum structure.

Note: To prevent Header sag, secure the Header in the middle to the top horizontal structural member of the opening. Use of 3/8 inch threaded rod or 1/4 inch bolts are acceptable methods of supporting the center of the header.

2.1 Anchor Placement for Header

Use 1/4 inch diameter anchors or 3/8 inch threaded rods, with a maximum 48 inches on center. First anchor maximum is 36 inches from each end of the Header. Anchors and Fasteners must be appropriate for the type of structure being fastened into. Anchors and Fasteners are not provided by NABCO.

2.2 Anchor Placement for Jamb Tubes

Use 1/4 inch diameter anchors with a minimum of 3 per Jamb Tube, maximum is 48 inches on center. Drill 1/4 inch diameter holes in the face of Jamb and then countersink each hole. Anchors and Fasteners must be appropriate for the type of structure being fastened into. Anchors and Fasteners are not provided by NABCO.

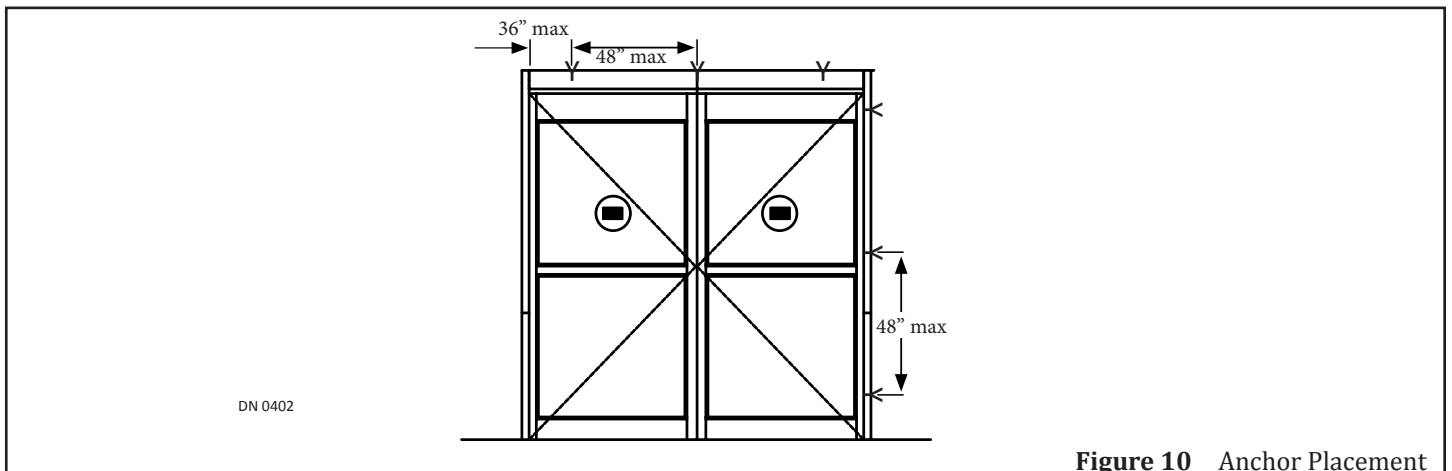
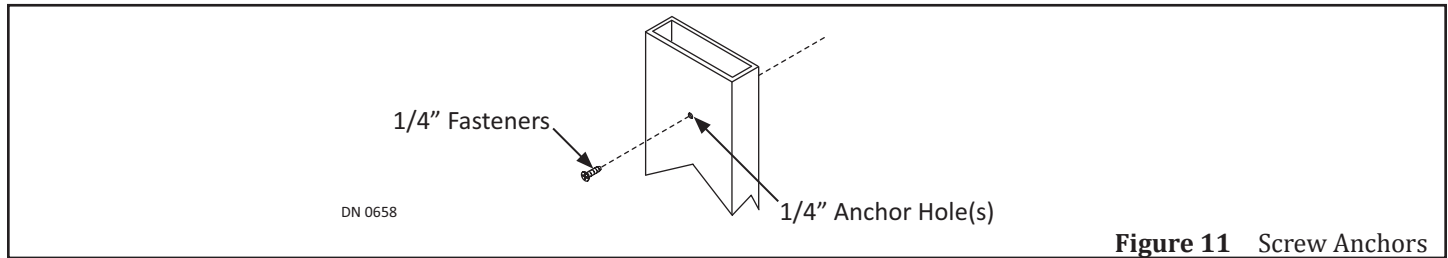


Figure 10 Anchor Placement

4. Secure the Frame with Fasteners not provided by NABCO.

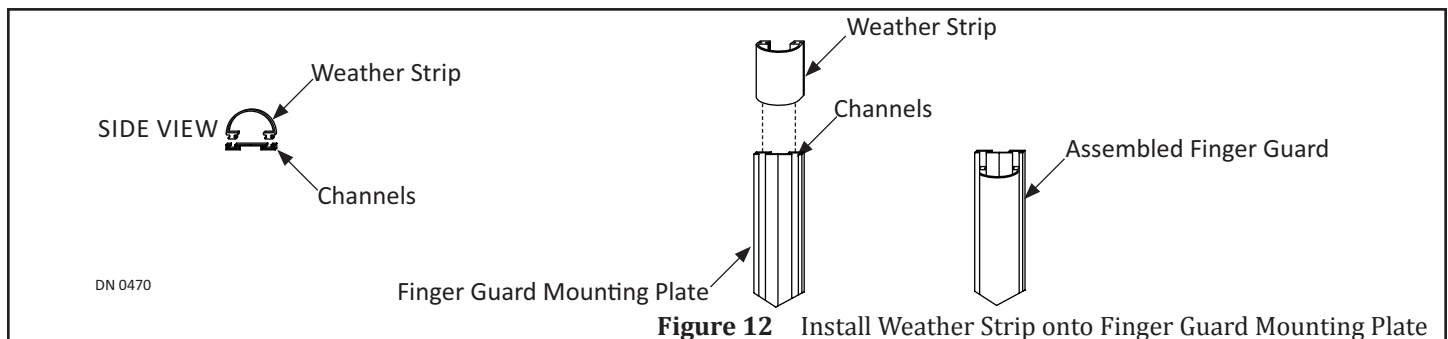


2.3 Install the Finger Guard

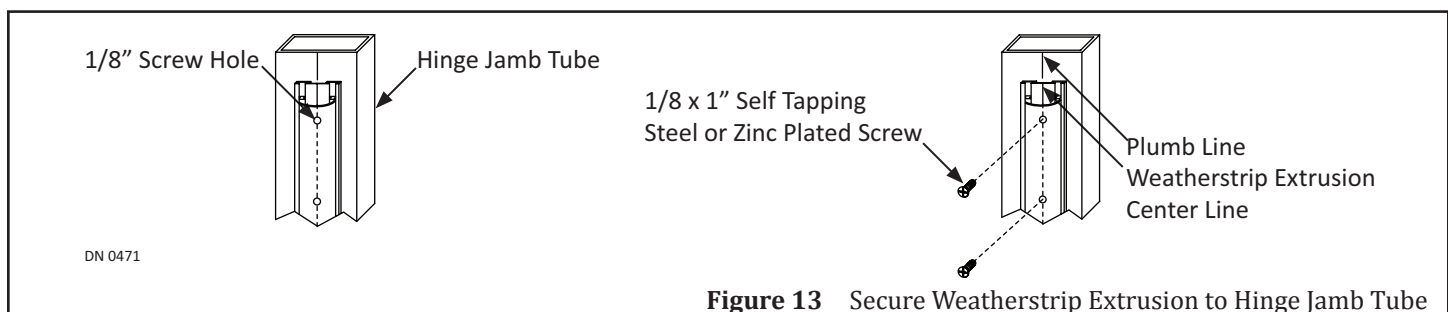
Note: Screws must be appropriate for the type of structure being fastened into. Screws are not provided by NABCO.

Note: Do not overtighten screws to prevent deforming Weatherstrip Extrusion. Ensure each screw is flush to the Jamb tube.

1. Go to the top of the Pivot Jamb tube, at the center, drop a Plumb Line to the floor.
2. Mark the Center line on the inside face of the Pivot Jamb Tube. It is recommended to use a level.
1. Obtain the Finger Guard Mounting Plate.
2. Insert the Weather Strip into both channels located on the Finger Guard Mounting Plate.
 - a. Sprayed silicone (not included) inside the Channels may ease the insertion of the Weather Strip.



3. Line up the Center Notch located down the full length of the Finger Guard Mounting Plate, with the Center Mark located on the Pivot Jamb Tube. It is recommended to use a level.



4. Drill (3-4) 1/4 inch evenly spaced screw holes down the Finger Guard Assembly.
 - a. Each screw hole must go through the Weather Strip, Mounting Plate and the Pivot Jamb Tube.
5. Secure the Finger Guard Mounting Plate onto the Pivot Jamb with 1/4 x 1 inch self tapping Screws (zinc or steel plated).

SECTION 3: INSTALL BOTTOM LOAD COMPONENTS

FOR SIDE LOAD HEADER SKIP TO SECTION 4

Note: Location of Contents within Header are subject to change according to Swing door specifications.

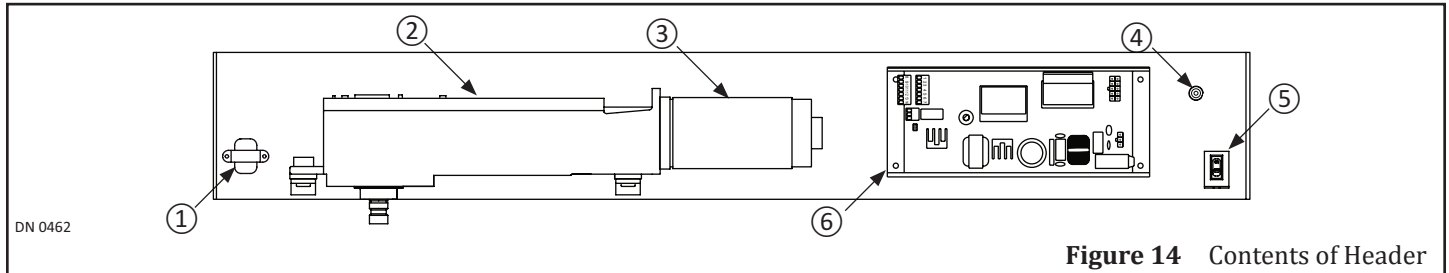


Figure 14 Contents of Header

- | | |
|---------------------------|----------------------------|
| 1. Transformer (Optional) | 4. Rocker Switch |
| 2. Motor Operator | 5. Multi-Module (Optional) |
| 3. Control | 6. Ground Screw |

3.1 Secure Incoming Wires

1. Obtain (self sticking) white plastic Wire Clips provided by NABCO.
2. Adhere each Wire Clip to sides of Header. Insert wiring (as deemed necessary).
 - a. 120 VAC Power wires must be routed separate from other wiring, adhere those Wire Clips inside the Header, near the top to prevent pinching.

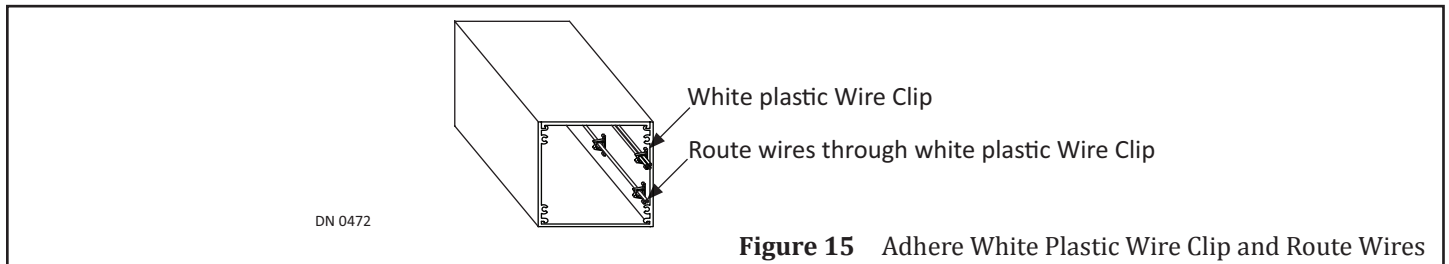


Figure 15 Adhere White Plastic Wire Clip and Route Wires

Note: If 120 VAC Power wires must be installed from Hinge Side of Header, ensure that wires are securely clipped, to prevent pinching of the wires during the Motor/Operator installation process.

3.2 Install Motor/Operator into Header

1. Go to (inside) top of Header. Locate the Rear Mount Bracket.
2. With a 9/16 inch Deep Well Socket and Ratchet, remove (2) 3/8-16 Hex Jam Nuts and (2) Washers from (2) studs that extend downward from the Rear Mount Bracket. Set aside.
3. Hold the Front end of Motor/Operator at an upward angle to slide Front Mount onto (2) Pivot Base Tabs located inside of Header.

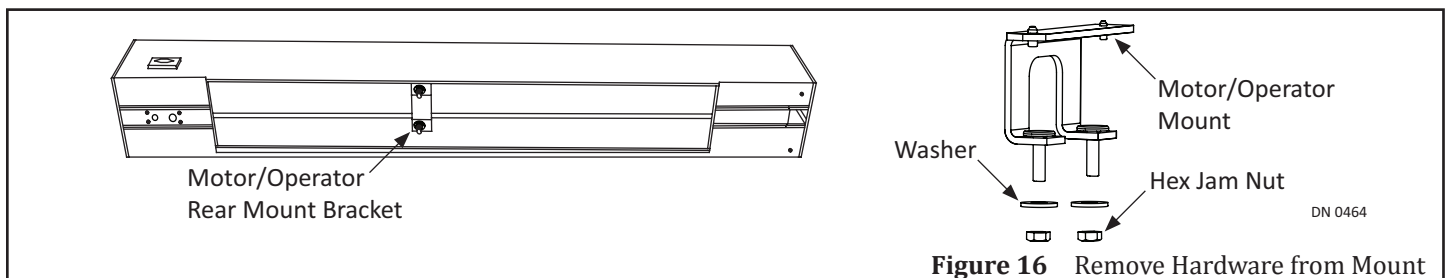
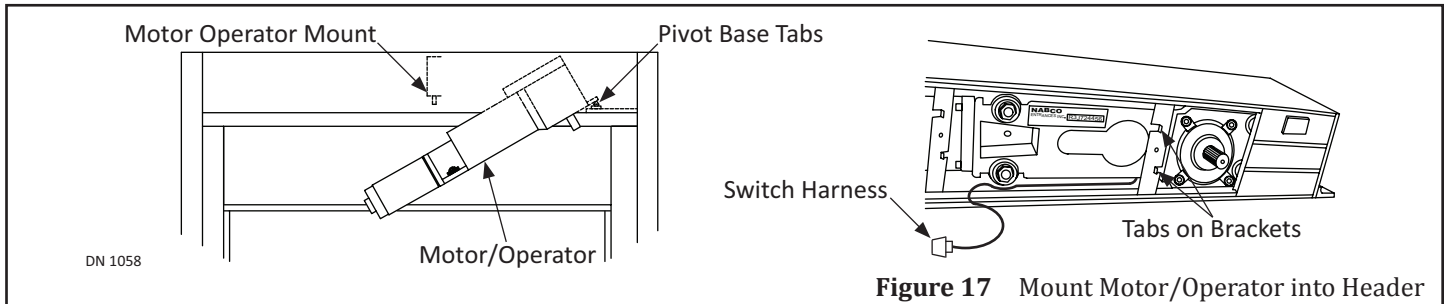


Figure 16 Remove Hardware from Mount

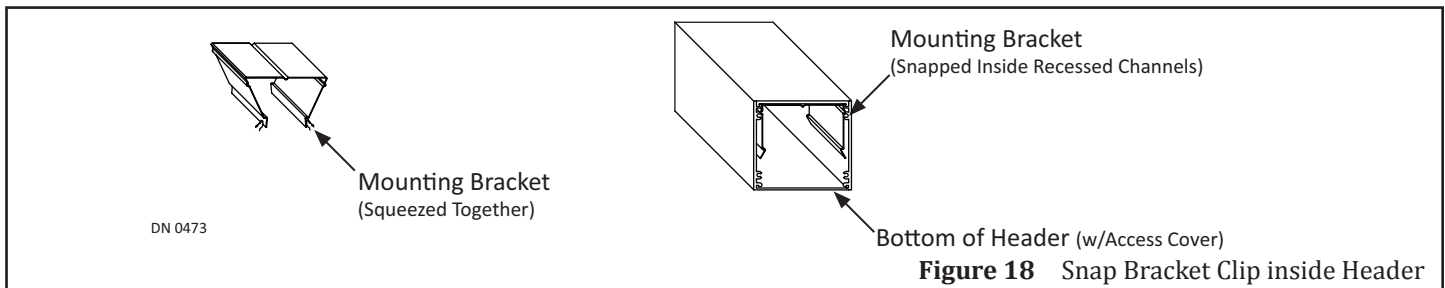
4. Lift the rear of the Motor Operator up onto (2) studs extending downward.
 - a. Ensure the Switch Harness is tucked between the back wall of Header and above the Mounting Bracket.
5. Secure the Motor/Operator with (2) 3/8-16 inch Hex Jam Nuts and (2) 7/16 x 1 inch Washers.
 - a. It is important not to pinch any wiring during the Motor/Operator installation.

**Figure 17** Mount Motor/Operator into Header

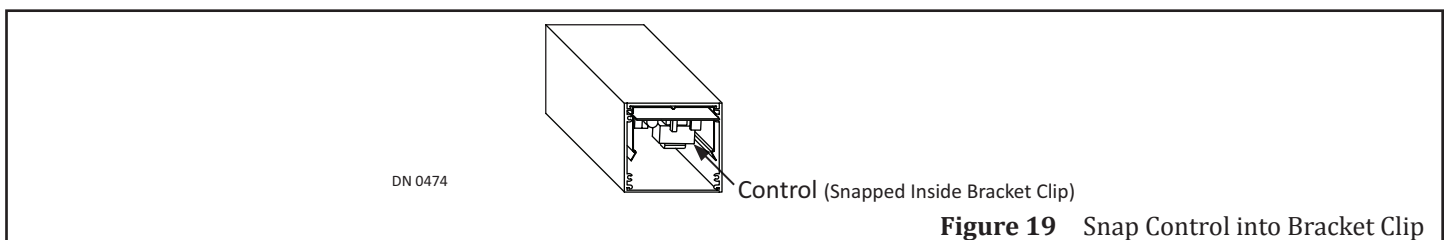
3.3 Install the Control

It may be necessary to mount a Soft Starter Capacitor on the Operator prior to installing the Analog Control. For detailed information, please refer to the "Analog Control Wiring and Adjustment Manual; P/N 15-10745".

1. Obtain the Bracket Clip.
2. Squeeze (2) open ends of the Bracket Clip together until both protruding channels are successfully snapped inside each recessed channel.
3. Snap the Bracket Clip within the recessed channels approximately 4-5 inches away from where the Motor/Operator will be installed.

**Figure 18** Snap Bracket Clip inside Header

4. Snap the Control inside the Bracket Clip.
 - a. Face of Control must face down (towards bottom opening of Header).

**Figure 19** Snap Control into Bracket Clip

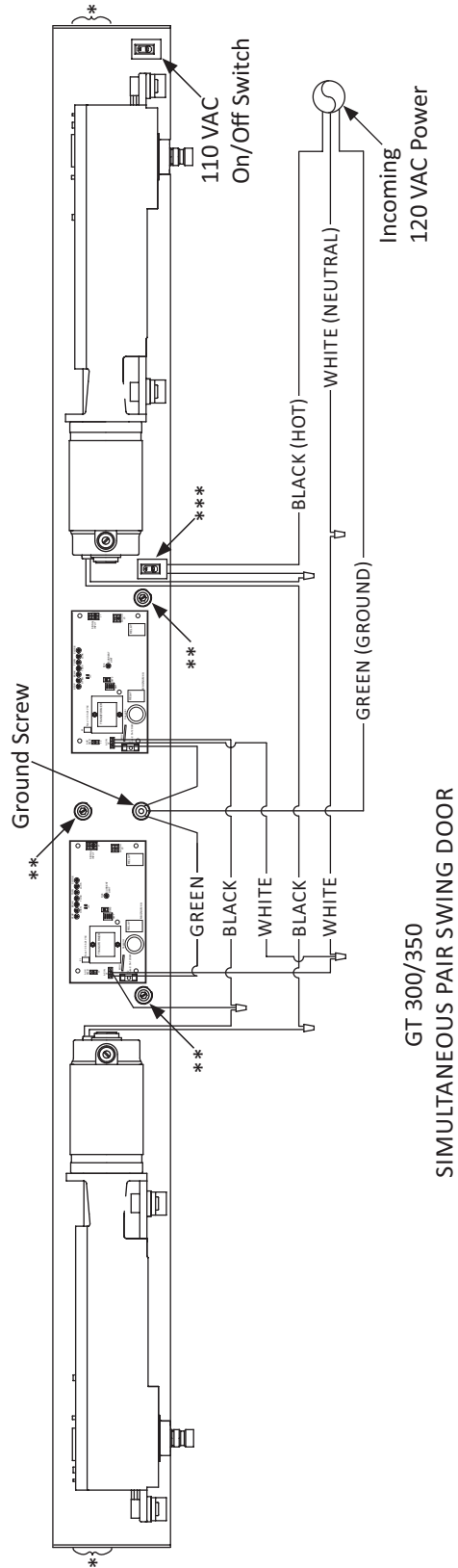
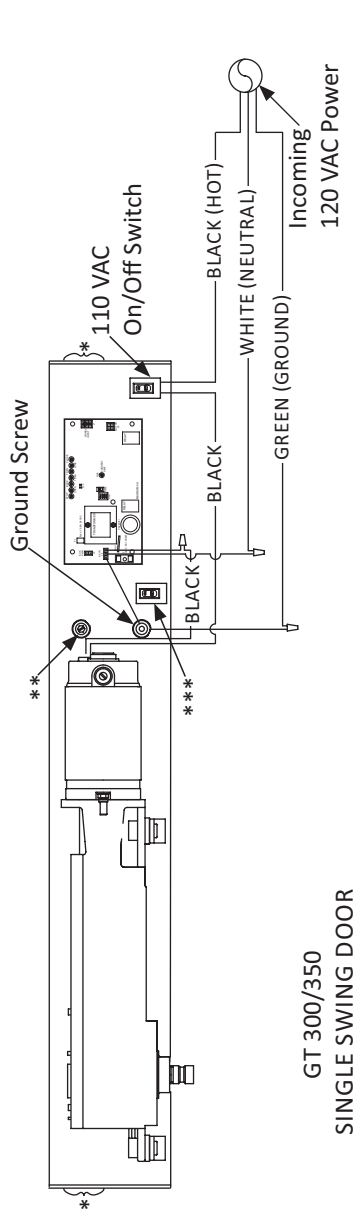
3.4 Install Optional Components

Install all other optional components by following installation and wiring instructions provided with each component.

SECTION 4: 110 VAC GENERAL WIRING

*** Notes**

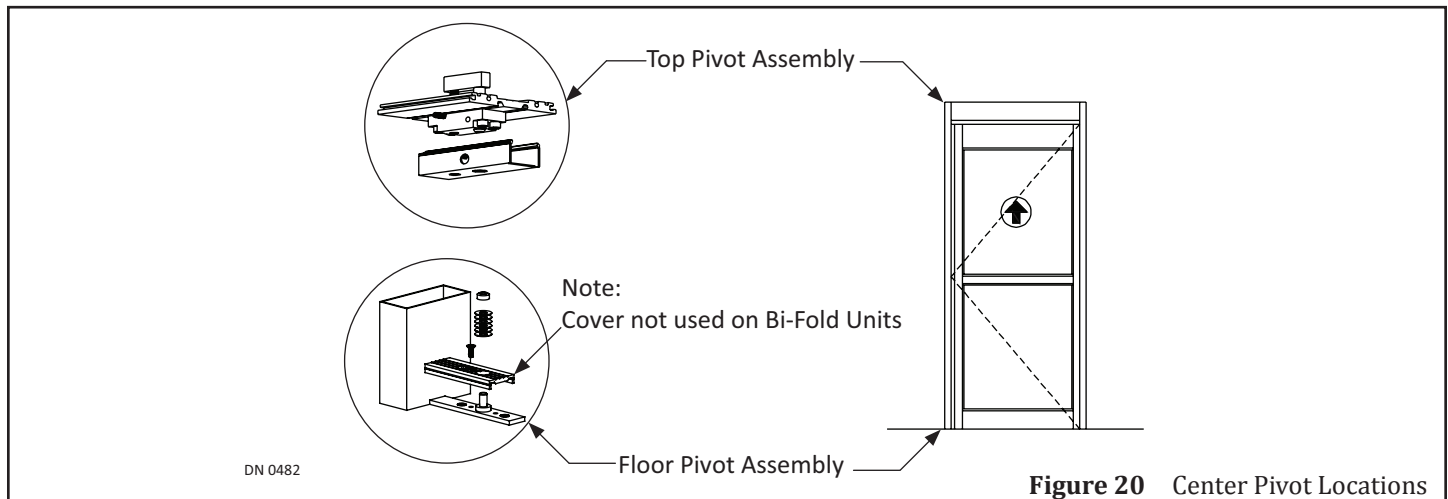
- ** Alternate Ground Screw
- *** Alternate 110 VAC Switch



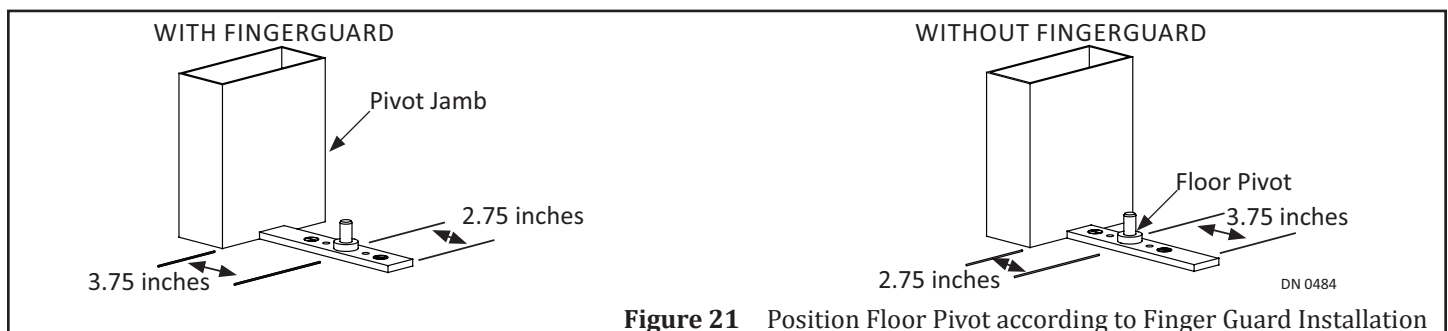
NOTES:

- * **Disconnect Power at the fused disconnect during all electrical or mechanical service. Verify using a voltmeter.**
- * Read Safety instructions within the "General Safety Recommendations" section before wiring.
- * Electrical connections must be made by qualified electrical technician.
- * Protect components from metal chips when drilling 1-1/4 inch hole for electrical conduit.
- * The Control ground wire (Magnum 4A or Analog) and Incoming ground wire must be connected to the same Ground screw.
- * Route Hot (Black) and Neutral (White) wires away from moving parts and other low voltage wiring.

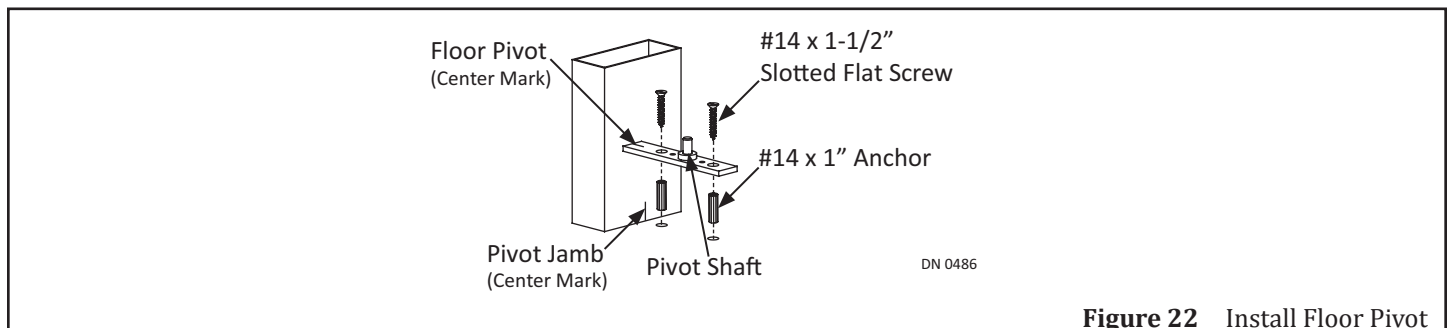
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SECTION 5: INSTALL THE FLOOR PIVOT**Figure 20** Center Pivot Locations

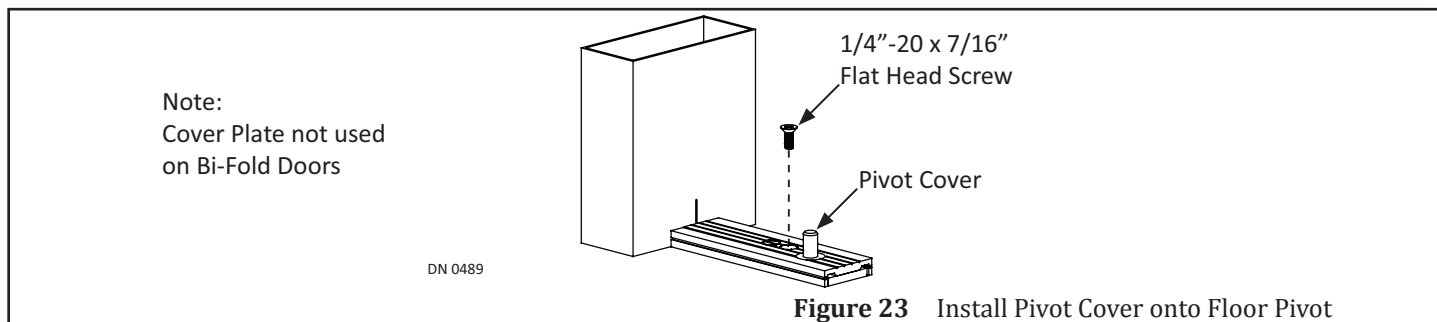
1. Obtain the Floor Pivot Assembly. The Pivot Shaft is not centered on the Floor Pivot. One end is used:
 - ▶ With the Finger Guard; so the Pivot Shaft measures 3.75 inches away from the Pivot Jamb.
 - ▶ Without the Finger Guard; so the Pivot Shaft measures 2.75 inches away from the Pivot Jamb.

**Figure 21** Position Floor Pivot according to Finger Guard Installation

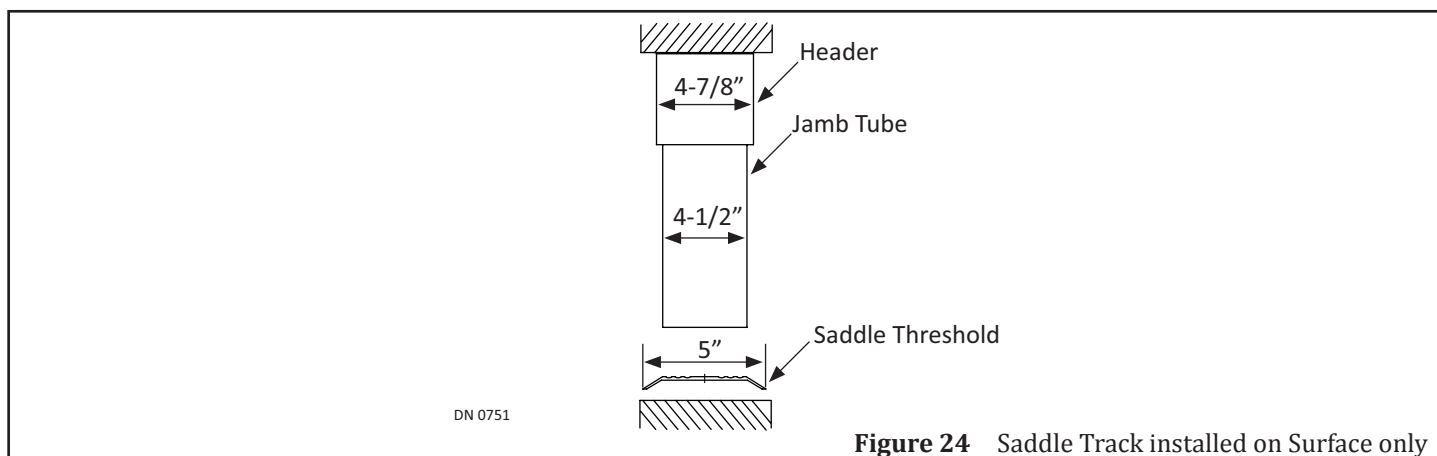
2. Measure and mark the center of the Pivot Jamb and the Floor Pivot.
3. Butt the center mark of the Floor Pivot up against the center mark of the Pivot Jamb.
4. Align both Pivot Shafts. Drop a Plumb Line from the Top Pivot Shaft to the Floor Pivot Shaft. The Plumb Line must drop down the center.
5. Use the Floor Pivot as a template to mark and drill (2) holes for #14 x 1 inch Blue anchors provided by NABCO.
6. Insert (2) #14 x 1" Blue anchors into each anchor hole.
7. Secure the Floor Pivot with (2) #14 x 1-1/2 inch Slotted Flat Head Screws provided by NABCO.

**Figure 22** Install Floor Pivot

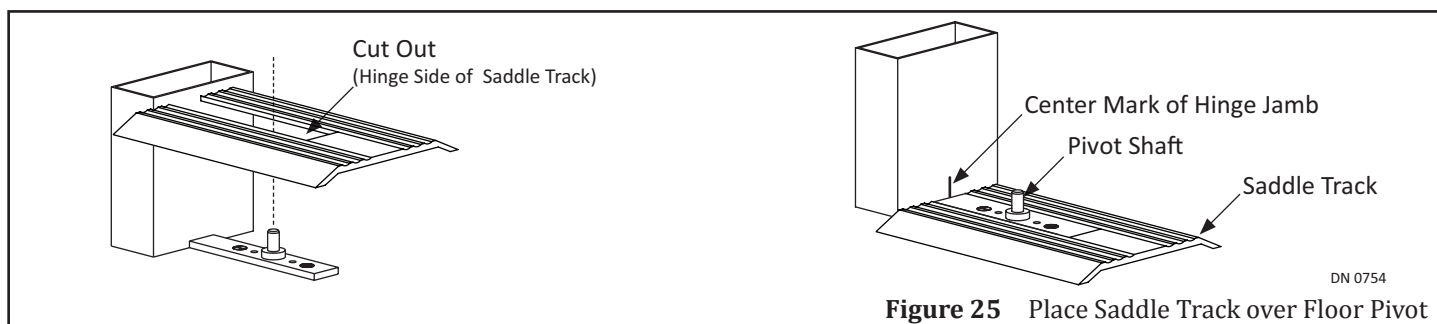
8. Secure the Pivot Cover onto the Floor Pivot with (1) 1/2-20 x 7/16 inch Flat Head Machine Screw.



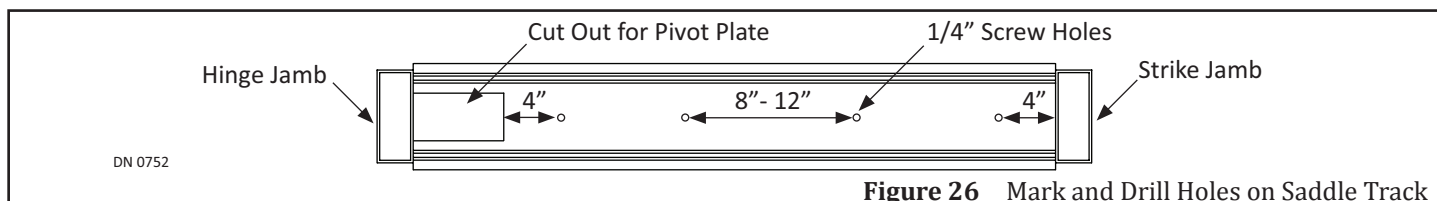
SECTION 6: INSTALL THE SADDLE THRESHOLD



1. Obtain the Saddle Threshold. The Pivot Side of the Saddle Threshold has a cut out for the Pivot Plate. Place the Pivot Side of the Saddle Threshold over the Floor Pivot Assembly. Ensure the Saddle Track is centered to the Strike Jamb and square.

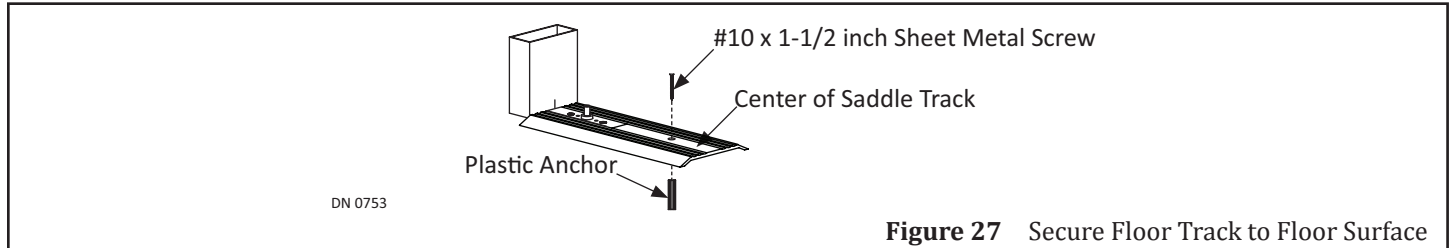


2. Square and center the Saddle Threshold to the Strike Jamb.
3. Obtain #10 x 1-1/2 inch sheet metal screws and anchors (Not provided by NABCO).
 - a. The number of screws and anchors depends upon the length of the Saddle Threshold.
4. In the center of the Saddle Threshold, approximately 4 inches from the cutout for the Pivot Plate, mark (1) screw hole.
5. In the center of the Saddle Threshold, approximately 4 inches from the Strike Jamb, mark (1) screw hole.



6. Mark remaining screw holes 8 - 12 inches apart and evenly spaced.
7. Drill screw holes into the floor no less than 1-1/2 inch deep for #14 x 1" anchors.
8. Remove the Saddle Threshold. Set aside.
9. Insert #14 x 1" plastic anchors into the drilled screw holes

10. Secure the Floor Track with #10 x 1-1/2 inch sheet metal screws (Not provided by NABCO).
 - a. Do not overtighten screws to prevent deforming the Saddle Threshold.

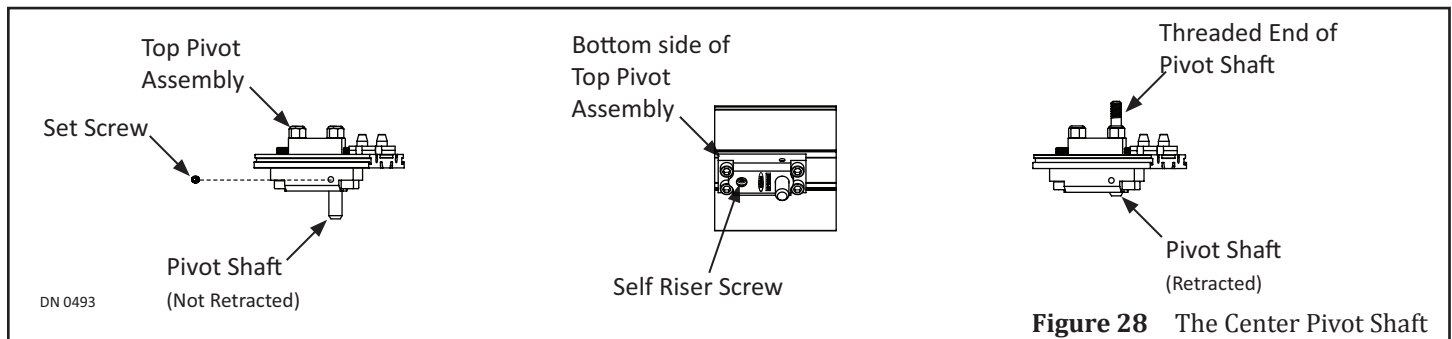


SECTION 7: INSTALL THE SWING DOOR

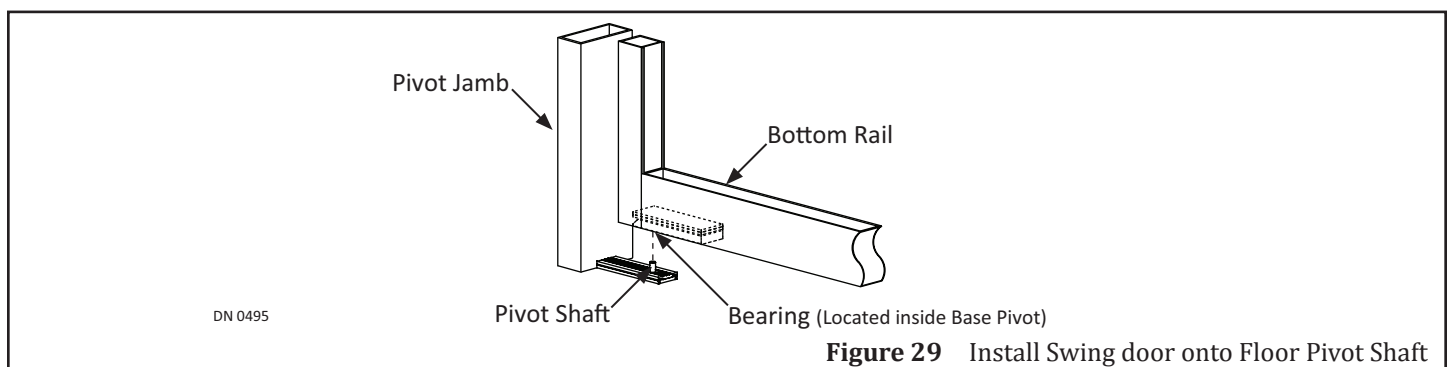
7.1 Install the NABCO Swing Door

FOR SWING DOORS NOT PROVIDED BY NABCO SKIP TO SUBSECTION 7.2

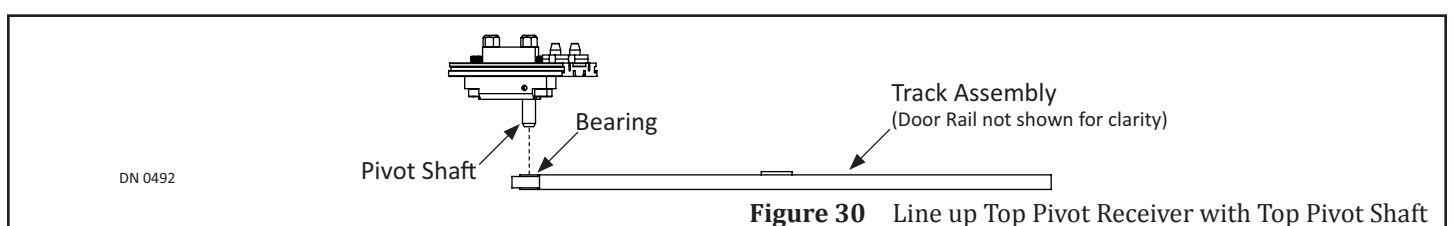
1. Go to the Pivot side of Header. Loosen the Set Screw located directly above the Pivot Shaft.
2. Go to the Self Riser screw located underneath the top Pivot.
3. Turn the Self Riser Screw counter-clockwise to retract the Center Pivot Shaft.



4. Go to the bottom Pivot Assembly. Locate the Ball Bearing. Insert the Ball Bearing onto the Floor Pivot Shaft.



5. Go to the Top Rail. Locate the Track Assembly.
6. With a flat head screwdriver, turn the Self Riser Screw clockwise until the Riser Bar is all the way down into the Bearing.
 - a. Tighten the Riser Bar tight to the base Pivot Plate to ensure the Pivot Shaft is fully engaged inside the Bushing.



7.2 Install the Swing Door (Not provided by NABCO)

FOR NABCO SWING DOORS SKIP TO SECTION 8

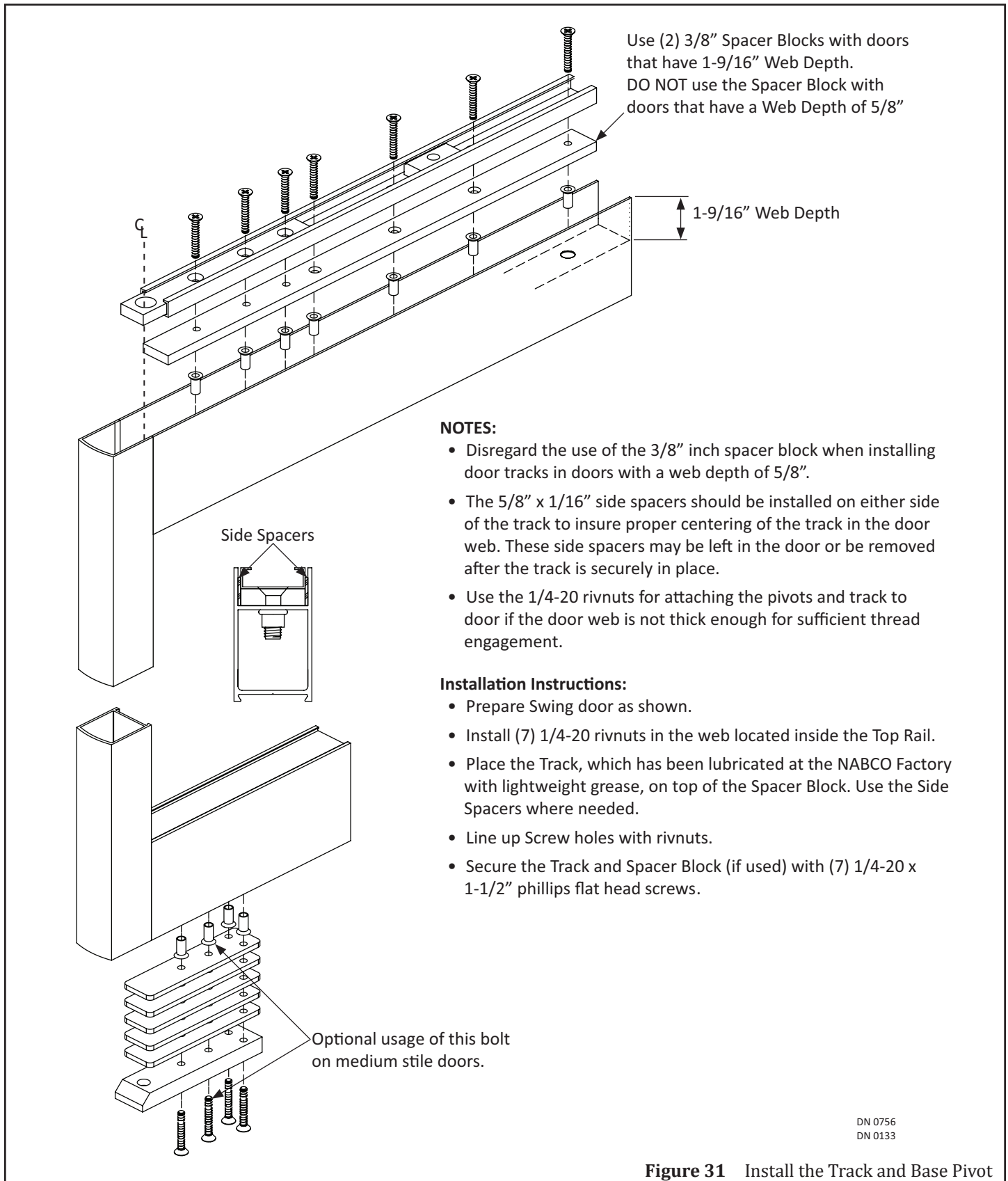
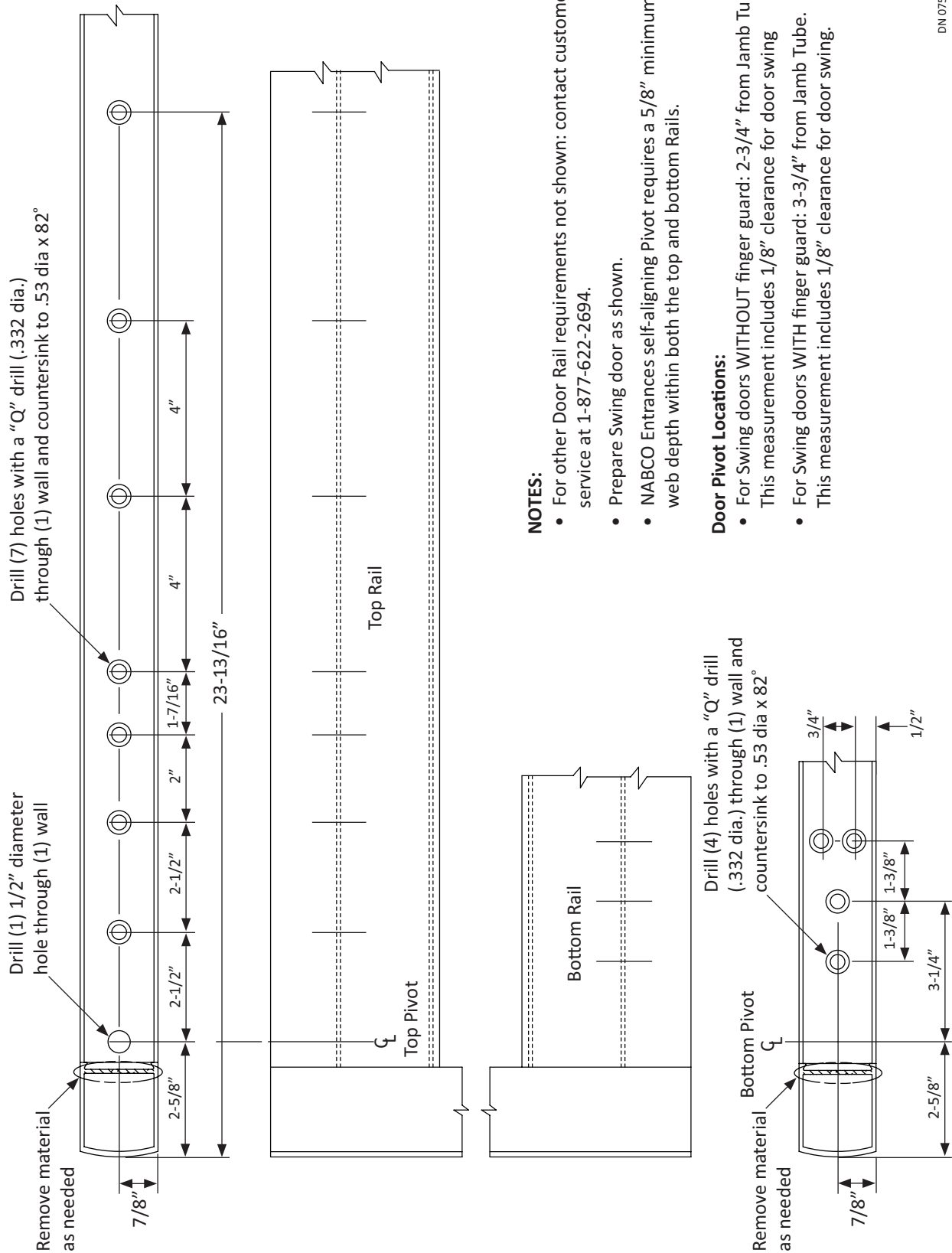


Figure 31 Install the Track and Base Pivot



NOTES:

- For other Door Rail requirements not shown: contact customer service at 1-877-622-2694.
- Prepare Swing door as shown.
- NABCO Entrances self-aligning Pivot requires a 5/8" minimum web depth within both the top and bottom Rails.

Door Pivot Locations:

- For Swing doors **WITHOUT** finger guard: 2-3/4" from Jamb Tube. This measurement includes 1/8" clearance for door swing
- For Swing doors **WITH** finger guard: 3-3/4" from Jamb Tube. This measurement includes 1/8" clearance for door swing.

DN 0757
DN 0134

Figure 32 Pivot Shaft Measurements

7.2.1 Prep the Door Rail

The inside wall of the Pivot Stile may butt up against the Door Rail (at the very top). If the Track needs to extend past the Door Rail, the inside wall will need to be milled out to match the width and depth of the Web. This may need to be done to the top Door Rail and/or the bottom Door Rail.

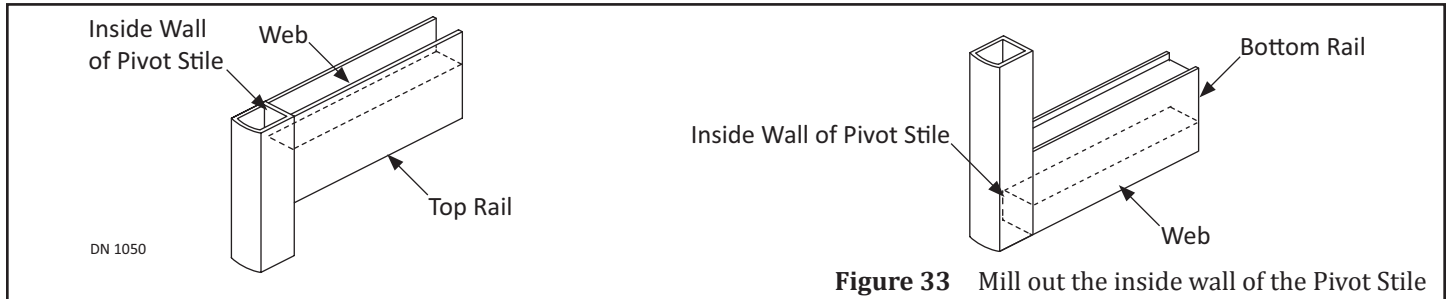


Figure 33 Mill out the inside wall of the Pivot Stile

7.2.2 Install the Base Pivot into the Bottom Door Rail

Note: Please refer to Figure 32 for detailed Base Pivot installation measurements.

1. Lay the Swing door onto a flat surface that is sturdy enough to keep the door stable, and high enough to see while drilling.
2. Go to the Bottom Rail on the Pivot side of Swing Door. Measure to find the center inside the Web. Mark a horizontal line all the way across the full width of the Web face.
3. From the outer edge of the Pivot Stile measure:
 - ▶ With the Finger Guard; 3-5/8 inches.
 - ▶ Without the Finger Guard; 2-5/8 inches.
4. Mark a vertical line across the horizontal line onto the Web face. This is the center of the Bearing.
5. From the center of the Bearing mark, measure another 3-1/4 inches. Mark a vertical line across the horizontal line onto the Web face. This is the center of the second .322 diameter anchor hole.
6. Obtain (1) Spacer. Center the Spacer inside the Web. Align the second screw hole to the second anchor hole marked onto the Web face.
7. Use the Spacer as a template to mark the remaining (3) anchor holes. Ensure the Spacer is aligned and centered. Drill (4) .322 anchor holes.
8. Countersink the (4) anchor holes to .53 diameter x 82 degrees.
9. Insert (4) 1/4-20 tapped Rivnuts into the (4) .322 anchor holes.
10. Obtain the Base Pivot assembly. Place (1-4) Spacers on the bottom side of the Pivot Base.
 - a. The Gel filled Bearing is located on the top side of the Pivot Base.
11. Insert the Pivot Base assembly up into the Web. Add/subtract spacers until the Base Pivot is flush to the outside edge of the Door Rail. Secure the Pivot Base to the Web with (4) 1/4 - 20 x 2 inch Phillips Head Machine Screws.

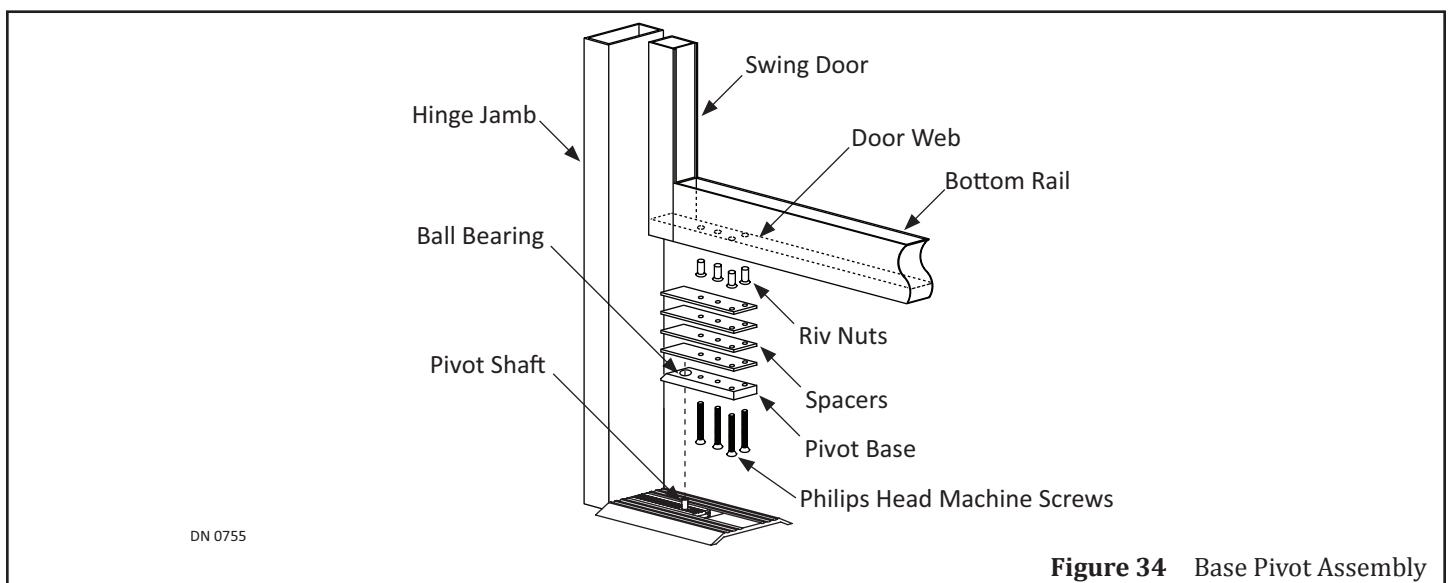


Figure 34 Base Pivot Assembly

7.2.3 Partially Install the Track into the Top Door Rail

1. Lay the Swing door on a flat surface that is sturdy enough to keep the door stable, and high enough to see while drilling.
 - a. Protect Swing door from scratches.
2. Please refer to SECTION 3 for detailed Track installation measurements.
3. Go to the Top Rail on the Pivot side of Swing Door. Measure to find the center inside the Web. Mark a horizontal line all the way across the full width of the Web face.
4. From the outer edge of the Pivot Stile measure 23-13/16 inches. Mark a vertical line across the horizontal line onto the Web Face. This is the center of (1) .322 anchor hole.
5. Drill (1) .322 anchor hole.
6. Countersink the anchor hole to .53 diameter x 82 degrees.
 - a. It is recommended to drill tap threads for anchors in a steel or aluminum structure.
7. Insert (1) 1/4-20 tapped Rivnut into the .322 anchor hole.
8. Obtain the Track Assembly.
9. Place (1) Spacer Block inside the Web according to the Web Depth:
 - ▶ 5/8 inch deep: No Spacer Block is required
 - ▶ 7/8 inch deep: Insert 1/4 inch Spacer Block
 - ▶ 1 inch deep: Insert 3/8 inch Spacer Block
 - ▶ 1-9/16 inch deep: Insert (2) 3/8 inch Spacer Blocks
10. Place (1) Track on top of the Spacer Block (or the Web if a Spacer Block is not used).
 - a. Ensure the Pivot Pin Receiver is on the Pivot Side of the Web.
11. Place (2) 5/8 " x 1/16" Side Spacers on either side of the Track.
 - a. Side Spacers are used to ensure proper centering of Track.

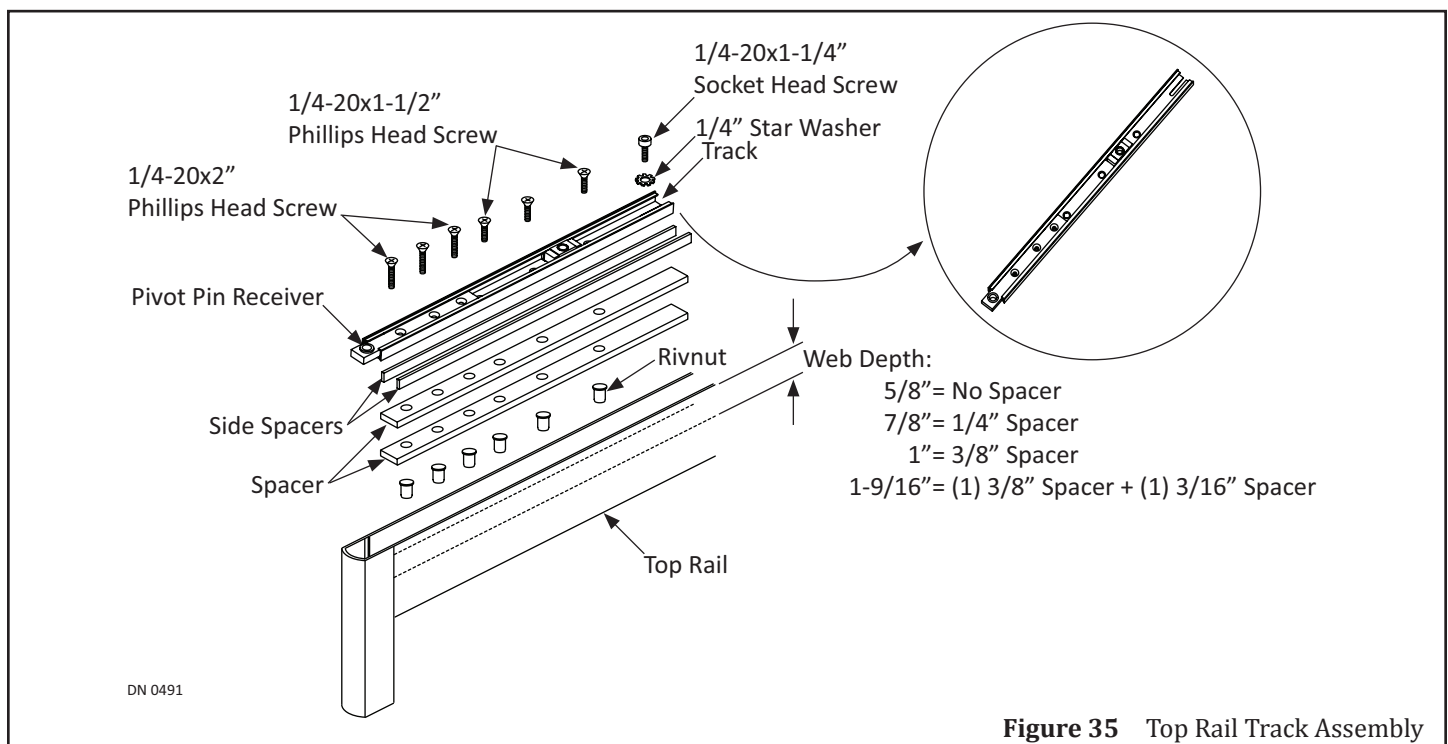
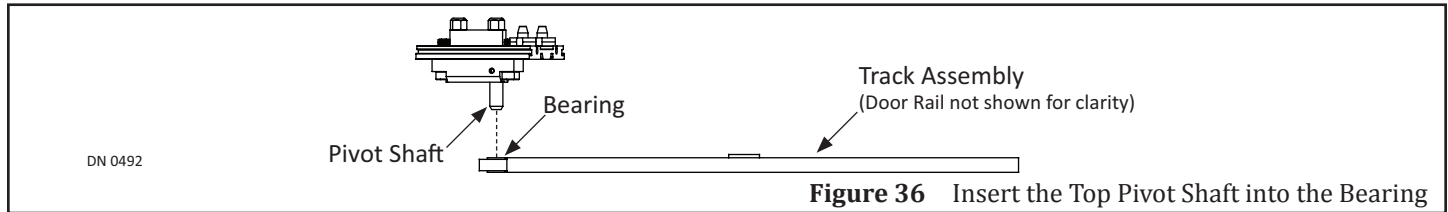


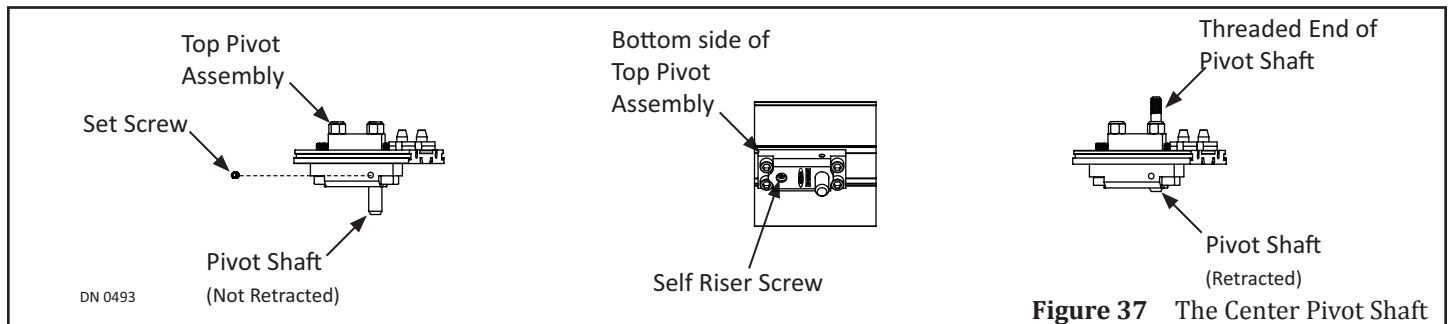
Figure 35 Top Rail Track Assembly

12. From the outer edge of the Pivot Stile measure:
 - ▶ With the Finger Guard; 3-5/8 inches.
 - ▶ Without the Finger Guard; 2-5/8 inches
13. Slide the Track towards the Pivot Stile or away from the Pivot Stile until the Bearing is centered to that measurement.
14. Locate the Slot at the end of the Track. Locate the Pre-drilled screw hole.
15. Secure the Track to the Web with (1) 1/4 inch Star Washer and (1) 1/4-20x1-1/4 inch Socket Head screw. Tighten but do not overtighten. The Socket Head screw may need to be loosened one more time.

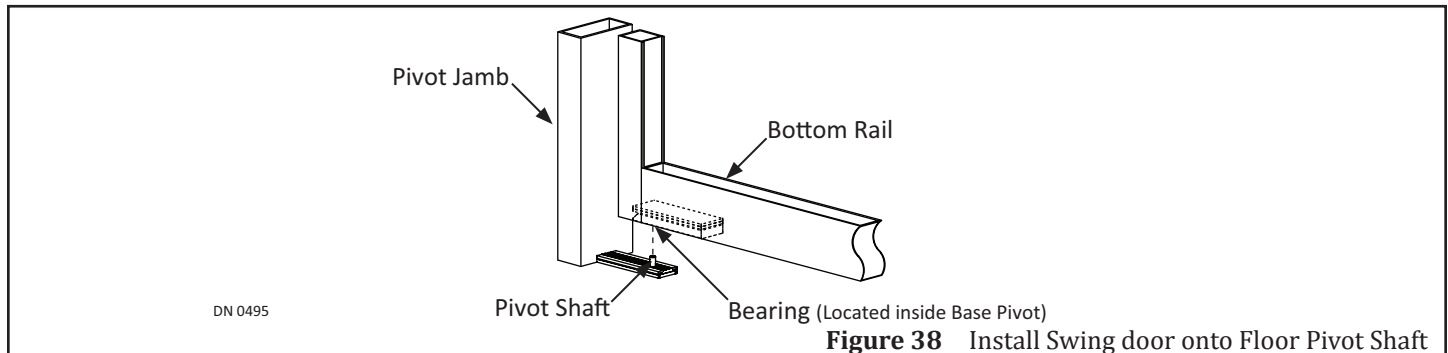


7.2.4 Temporarily Install the Swing Door

1. Go to the Pivot side of Header. Locate the Pivot Assembly.
2. Loosen the Set Screw located directly above the Pivot Shaft.
3. Go to the Self Riser screw located underneath the Pivot Assembly.
4. Turn the Self Riser Screw counter-clockwise to retract the Pivot Shaft.



5. Go to the bottom Door Rail. Slide the Bearing onto the Pivot Shaft.



6. Go to the top Door Rail. Turn the Self Riser Screw clockwise to insert the Pivot Shaft into the Bearing.
7. With a flat head screwdriver, turn the Self Riser Screw clockwise until the Pivot Shaft is inserted all the way down into the Bearing.
8. Slide the Track Assembly back and forth until the Swing door is properly aligned.
 - a. It is recommended to use a Level.
9. Tighten the Set Screw, do not overtighten. The Set Screw may have to be loosened one more time.

7.2.5 Align the Swing Door

1. Fully open the Swing door.
2. Go to the Track Assembly located inside the Top Rail.
3. Loosen (1) 1/4-20x1-1/4 inch Socket Head Screw.
4. Slide the Track Assembly back and forth until the Swing door is properly aligned.
 - a. It is recommended to use a Level.
5. Tighten the Socket Head Screw but do not tighten all the way down.
 - a. The Socket Head Cap Screw may need to be loosened one more time.

7.2.6 Adjust the Swing Door\Height

1. Measure for proper clearance:
 - ▶ Top of Swing door must be: 1/8 inch to 1/16 inch from Header.
 - ▶ Bottom of Swing door must be: 3/16 inch to 1/16 inch from Floor (or threshold if it is installed).

2. Remove the Swing door.
3. Slide (1-6) Spacer Shims onto the Pivot Shaft to adjust the Swing door for proper clearance.
4. Slide (1) Self Aligner Cap on top of the (1-6) Spacer Shims.
5. Reinstall the Swing door.
6. Check the alignment according to Subsection 7.2.5.

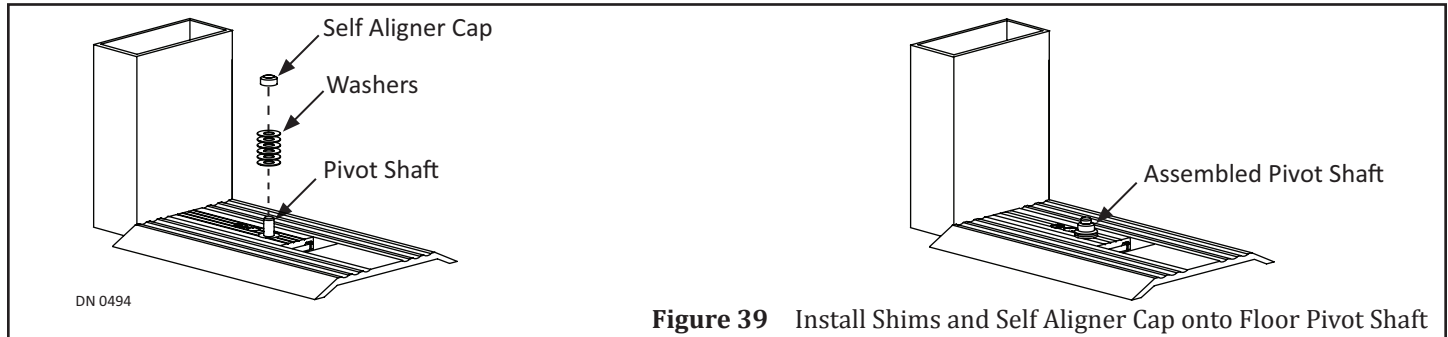


Figure 39 Install Shims and Self Aligner Cap onto Floor Pivot Shaft

7.2.7 Permanently Install the Track

1. Fully open the Swing door.
2. Use the Track as a template. Mark a vertical line across the horizontal line inside each pre-drilled screw hole. Each mark is the center of (6) .322 anchor holes.
3. Remove the Swing door.
4. Lay the Swing door on a flat surface that is sturdy enough to keep the door stable, and high enough to see while drilling.
 - a. Protect Swing door from scratches.
5. Drill (6) .322 anchor holes.
6. Countersink the anchor hole to .53 diameter x 82 degrees.
 - a. It is recommended to drill tap threads for anchors in a steel or aluminum structure.
7. Insert (6) 1/4-20 tapped Rivnut into each .322 anchor hole.
8. Secure the Track to the Web with (3) 1/4-20x2 inch Socket Head screws and (3) 1/4-20x1-1/2 inch Phillips Head screws. Tighten but do not overtighten.

7.2.8 Permanently Install the Swing Door

1. Follow instructions within subsection 7.2.4.

SECTION 8: INSTALL THE SWING ARM

8.1 Set Pre-Load

WARNING

Proper Preload is critical for the Control/Operator to open/close the Swing Door correctly.

CAUTION

Power must be turned OFF during the Swing Arm installation.

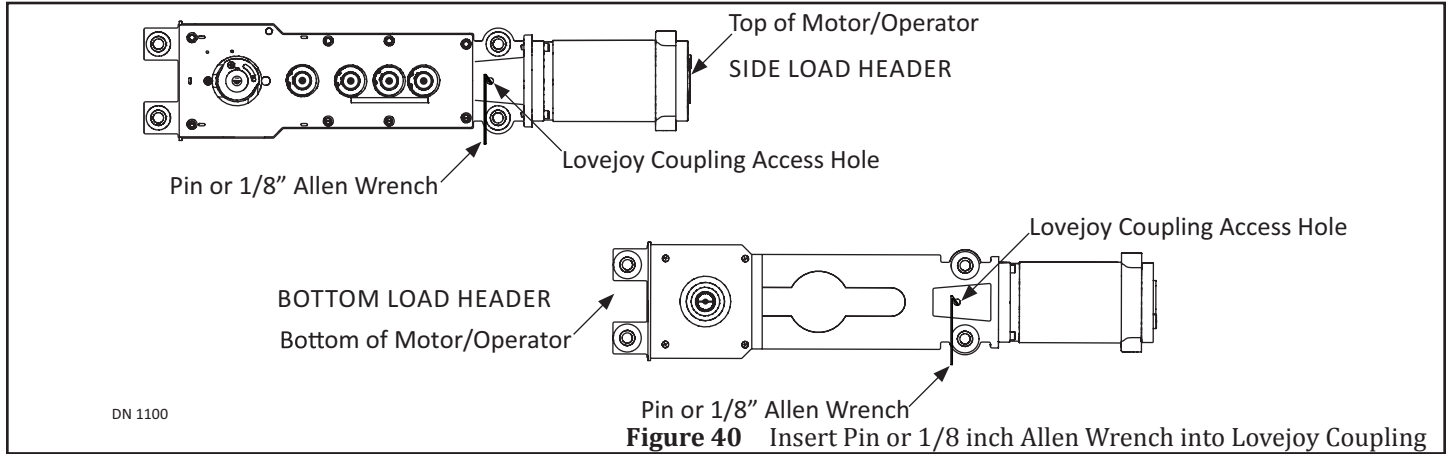
DANGER

Ensure the Motor/Operator is plugged into the Controller.

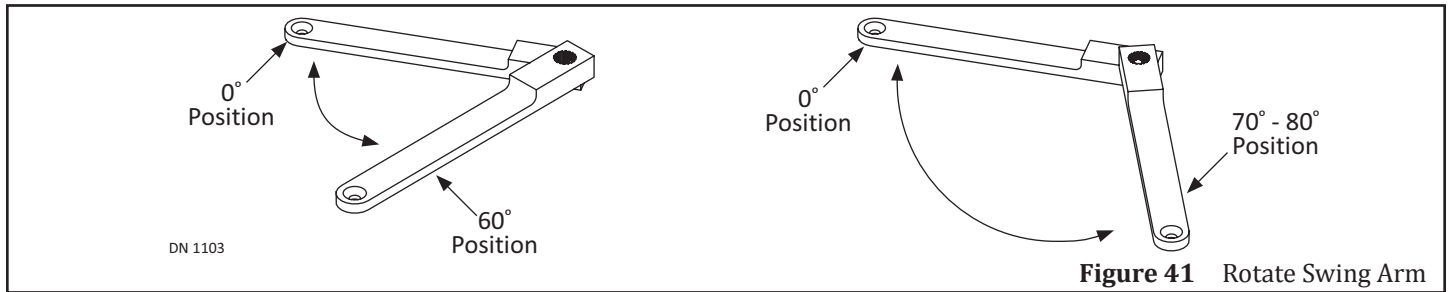
1. Ensure the Spring on the Operator is in the Unwound (0°) position.
 - a. The Motor/Operator is shipped in the Unwound (0°) position.
2. Obtain (1) Pin or 1/8 inch Allen Wrench.
3. Go underneath the Header. Locate the Operator Spindle.
4. Slide the Swing Arm onto the Spindle.
5. In order to achieve correct Back Check and Latch Check positions, the Spring on the Operator must be wound up approximately 130 - 140 degrees. With a firm grip, from the Unwound (0 degree) position, rotate the Swing Arm approximately 60 degrees: Clockwise for Left handing; Counterclockwise for Right Handing.
6. While holding the Swing Arm in that position, insert (1) Pin or 1/8 inch Allen Wrench into the Lovejoy Coupling Access Hole.
 - a. It may be necessary to ease the Swing Arm back until the Pin or 1/8 inch Allen Wrench engages the Lovejoy Coupling.

DANGER

Do not allow the Pin or 1/8 inch Allen Wrench to drop out of the Lovejoy Coupling Access hole at any time during installation. The Swing Arm will spring back to its original location and can result in personal injury or damage.

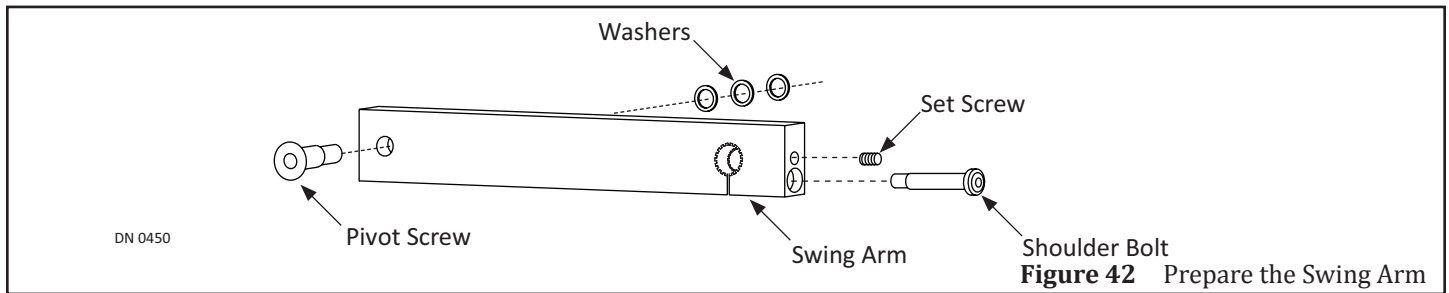


7. Remove the Swing Arm from the Operator Spindle.
 - a. The Pin or 1/8 inch Allen Wrench will keep the Spring from unwinding.
8. Go to the 0 degree position again, slide the Swing Arm back onto the Operator Spindle. With a firm grip, slightly remove pressure from the Spring to allow removal of the Allen wrench. Continue to rotate the Swing Arm an additional 70-80 degrees. Re-insert the Allen wrench and then remove the Swing Arm.
 - a. The Spring on the Operator should be wound approximately 130 - 140 degrees.

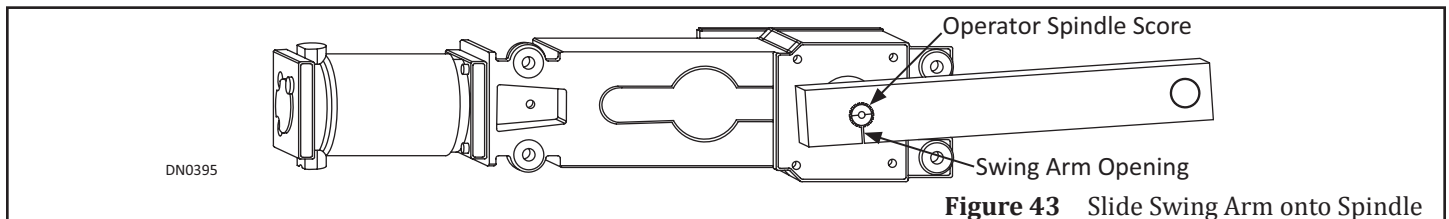


8.2 Secure the Swing Arm

1. Obtain the Swing Arm. With an 5/16 inch Allen Wrench, remove the Pivot Screw and (3) washers. Set aside.
2. Remove the Set Screw to loosen the Shoulder Bolt with an 3/16 inch Allen Wrench. Set aside.



3. Fully close the Swing door. Go to the Output Spindle located at the bottom of the Operator.
 - a. A Score has been etched onto the bottom of Output Spindle.
4. Line up the Opening located on the bottom of the Swing Arm so it is perpendicular to the Spindle Score. Slide the Swing Arm onto the Spindle.



5. Obtain the Swing Arm's Pivot Screw and (3) Washers that were set aside during Pre-Load.
6. Open the Swing Door to align the Top Slide Block with the Pivot Screw hole (located on free end of Swing Arm).
7. Check to see how many Washers will be necessary to install between the Swing Arm and the Swing door.
 - ▶ 3 for 3/16 inch Clearance Door
 - ▶ 2 for 1/8 inch Clearance Door
 - ▶ 1 for 1/16 inch Clearance Door
8. Align Washers on top of the hole located on the Top Slide Block. Hold washers in place.

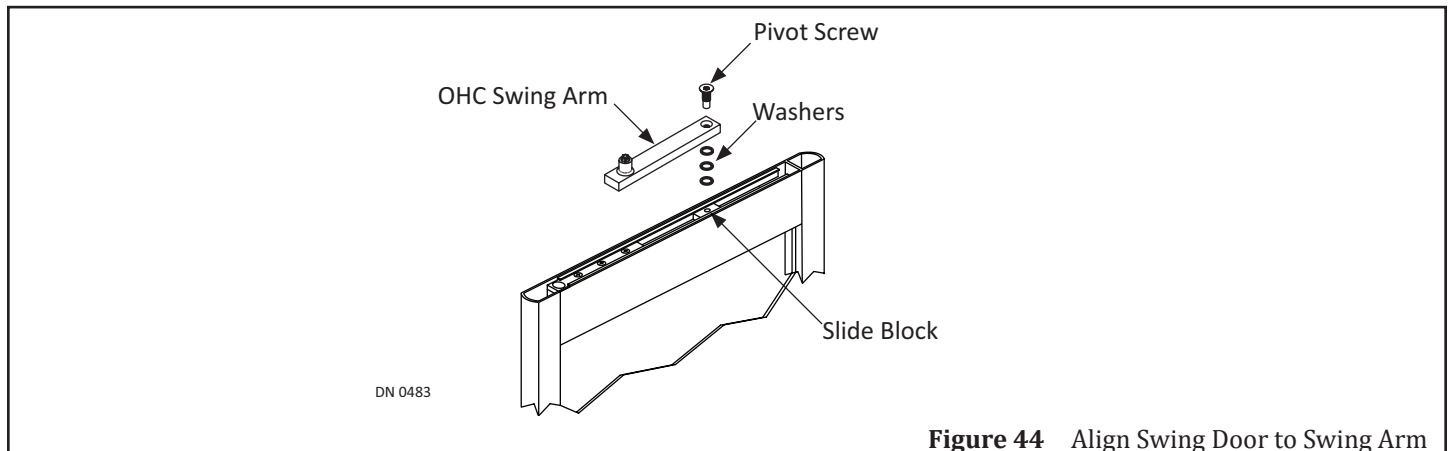


Figure 44 Align Swing Door to Swing Arm

9. Align the Slide Block so it is aligned with the Pivot Screw hole again.
10. Secure the Swing Arm to the Slide Block with the Pivot Screw. Do not to overtighten Pivot Screw.

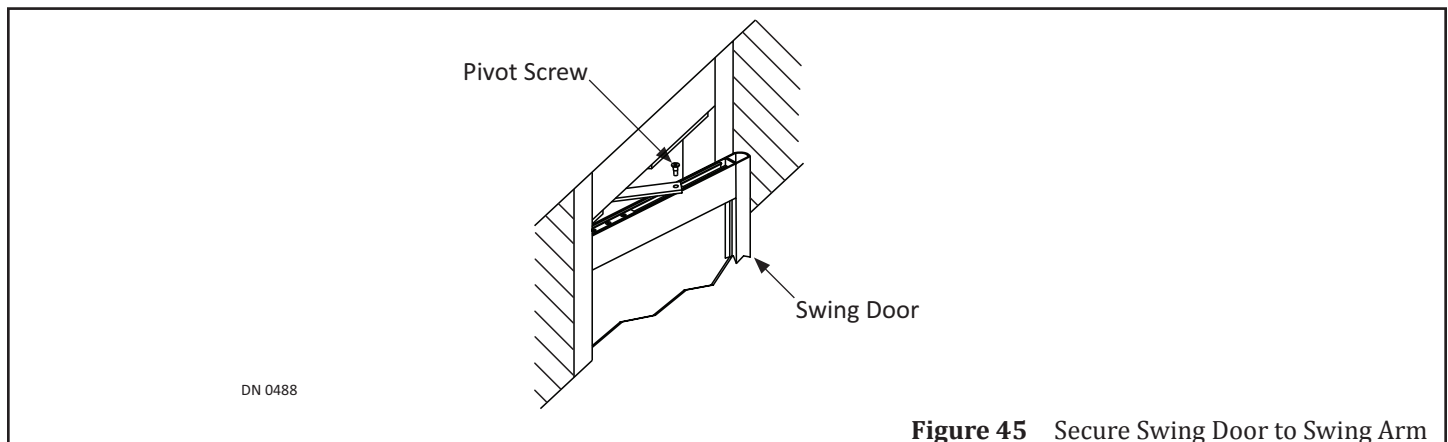
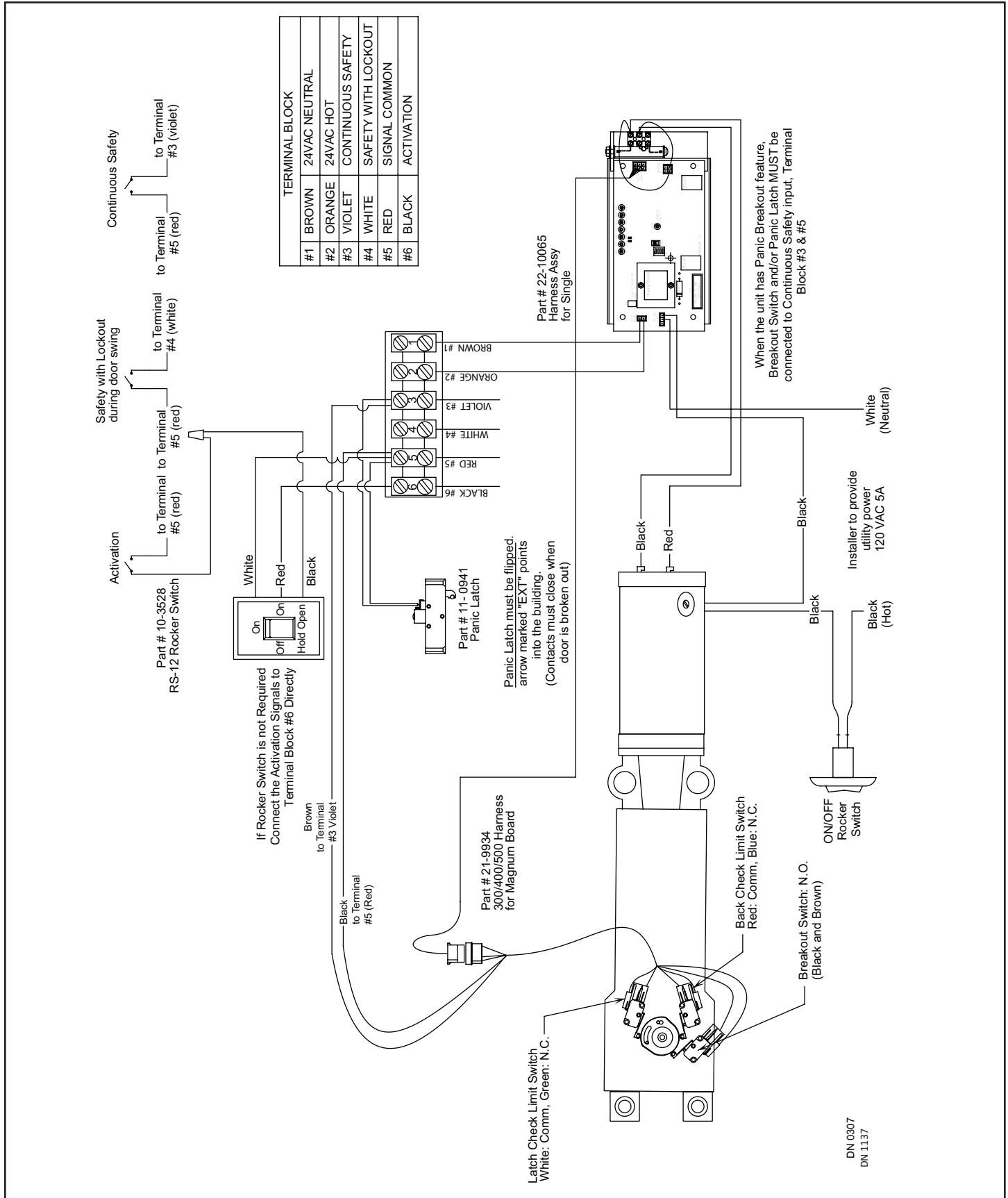


Figure 45 Secure Swing Door to Swing Arm

11. Secure the Swing Arm by reinstalling the Set Screw and tightening both the Shoulder Bolt plus Set Screw with an 5/16 inch Allen Wrench.
12. Remove the 1/8 inch Allen Wrench or similar tool from the Lovejoy Coupling Access hole.
 - a. The Swing door will close.
13. Go to the Rocker Switch. Flip the switch to ON.
 - a. This will activate the Swing door.
14. Go the Magnum 4A Control.
 1. When the Swing door opens, watch the Green LED go from Blinking Fast on opening, then Solid in Back Check to full open.
 2. When the Swing door closes, watch the Green LED go from Solid, to Flashing slowly then OFF for Latch Check (approximately 10° closed).

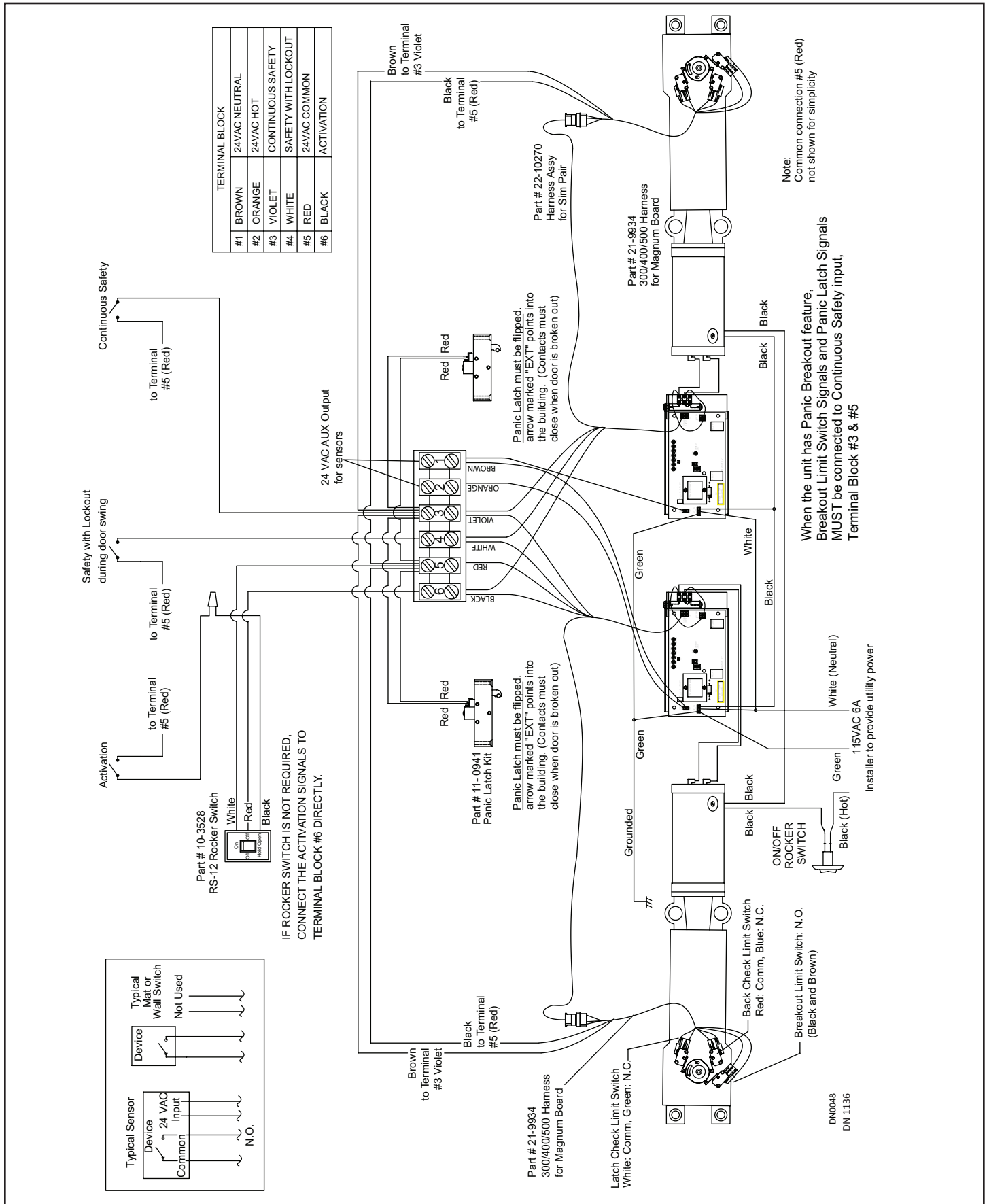
SECTION 9: MAGNUM GENERAL WIRING

9.1 GT-300-350 Single Swing Door



DN 0307
DN 1137

9.2 GT-300-350 Simultaneous Pair Swing Door



SECTION 10: TEST THE PRE-LOAD

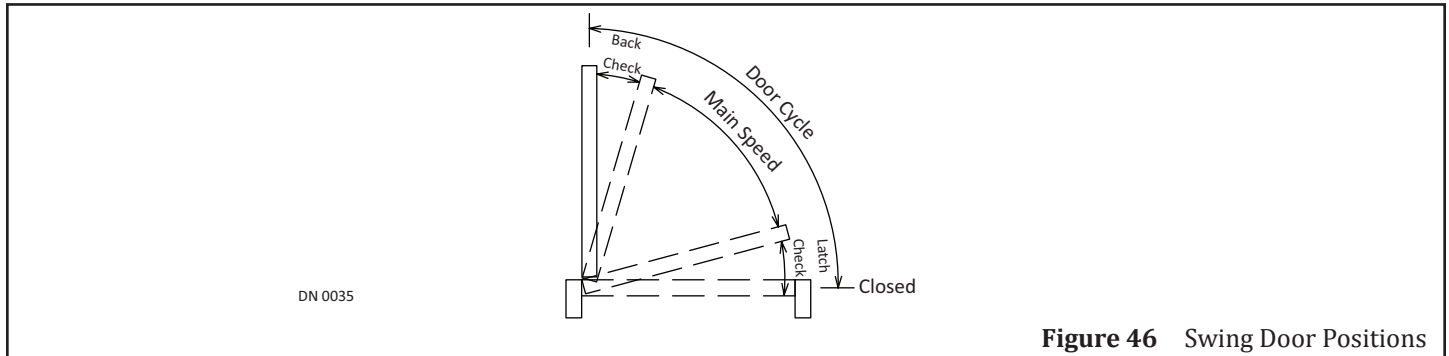


Figure 46 Swing Door Positions

Position	Description
Opening	Range from fully closed to 10° from fully open.
Back Check	10° from fully open to fully open.
Closing	Range from fully open to 10° from fully closed.
Latch Check	10° from fully closed to fully closed.

1. Turn Power ON. Open the Swing Door.
 - a. Swing door should slow down at 75° - 80° open.
 - b. If Swing door stops at any other degree, Back Check needs to be adjusted.
2. Close the Swing Door.
 - a. Swing door should slow down at 75° - 80° close.
 - b. If Swing door slows down at any other degree, Latch Check needs to be adjusted.

SECTION 11: ADJUSTMENTS

11.1 Pre-Load Adjustments

Note: Adjustments to the Cam Assembly is rarely necessary. It is recommended to adjust the Cams Assembly as a last resort.

Note: It is recommended to obtain one of the following Manuals to use as reference:

- ▶ *Magnum 4A Manual; 15-10682*
- ▶ *Analog Control Manual; 15-10745*

The Cam Assembly is preset at the NABCO factory to activate Back Check/Latch Check at 90 degrees with the Operator Spring set in the UNWOUND position.

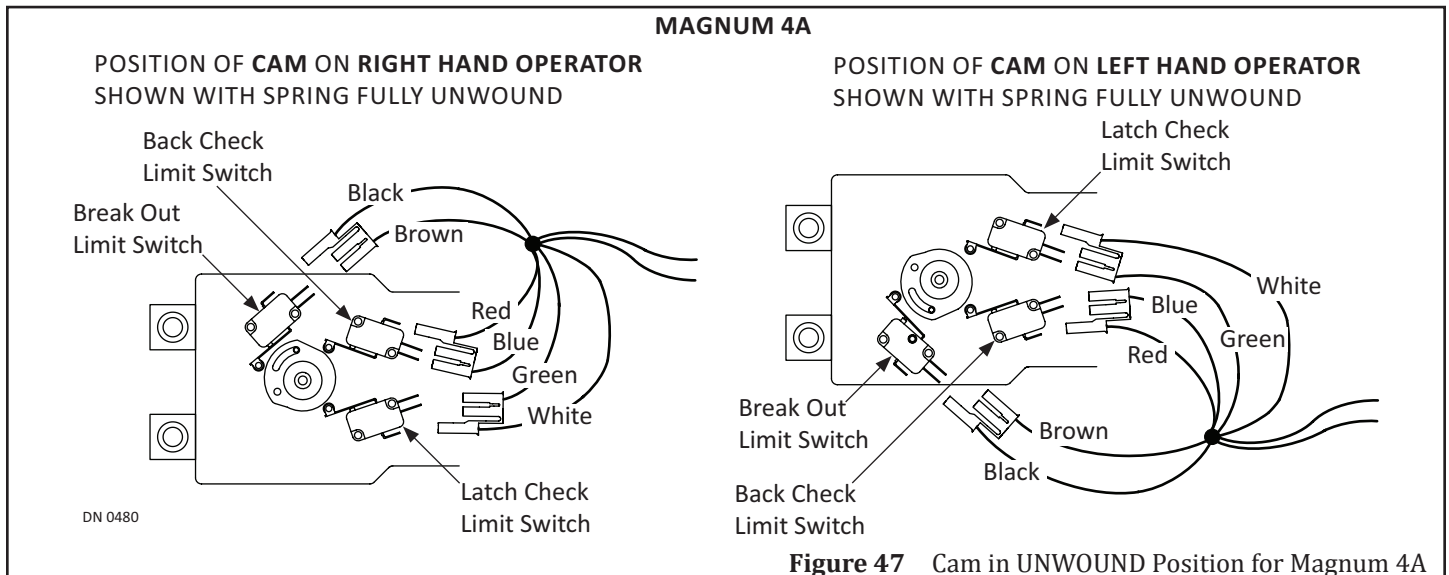


Figure 47 Cam in UNWOUND Position for Magnum 4A

LEFT HAND OPERATOR MAGNUM CONTROL		RIGHT HAND OPERATOR MAGNUM CONTROL	
Latch Check Switch Wires	White & Green	Back Check Switch Wires	Red & Blue
Back Check Switch Wires	Red & Blue	Latch Check Switch Wires	White & Green
LEFT HAND OPERATOR ANALOG CONTROL		RIGHT HAND OPERATOR ANALOG CONTROL	
Latch Check Switch Wires	Orange & Brown	Back Check Switch Wires	Yellow, White & Blue
Back Check Switch Wires	Yellow, White & Blue	Latch Check Switch Wires	Orange & Brown

11.1.1 Rotate the Cam for Back Check (Bottom Load Units)

1. Go to the top of Header. Remove the Cover used to protect the access hole located directly above the Cam Assembly.
2. Go inside the Header. Remove the Cover used to protect the Cam Assembly. Set Aside.
3. Remove the 6-32 x 1/4 inch screw.
4. Go to the c-shaped slot located to the Left or Right of the 6-32 x 1/4 inch screw. Locate (1) pre-drilled hole.
5. Insert the 6-32 x 1/4 inch screw inside the pre-drilled hole.
6. Tighten, but only so the 6-32 x 1/4 inch screw does not fall out of the Slot.
7. Go to the middle of the Cam. Loosen the 10-24 x 1/2 inch screw.
8. Rotate the Cam until the appropriate Back Check position has been achieved.

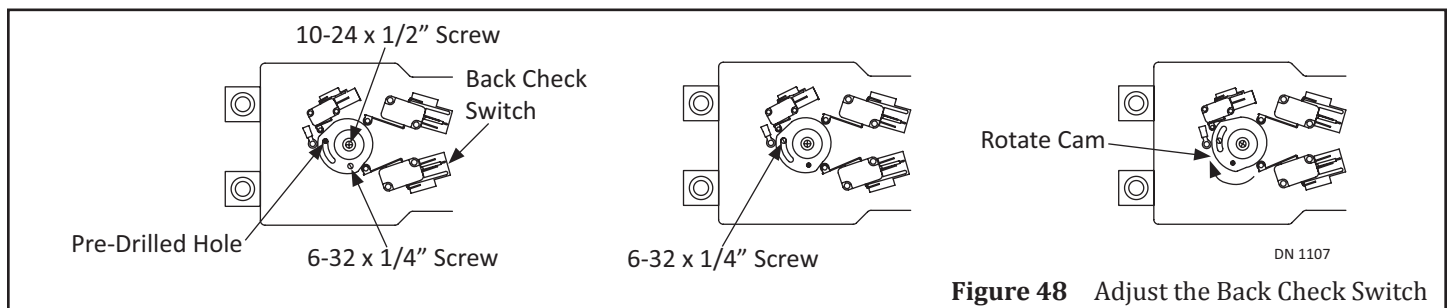


Figure 48 Adjust the Back Check Switch

9. Tighten down both the 6-32 x 1/4 inch screw and 10-24 x 1/2 inch screw. Replace both Covers.

11.1.2 Side Load Units

1. Go inside the Header. The Cam Assembly can be adjusted from the side.
 - a. The Switch Assembly Cover is not installed on a Side Load Header.
2. Remove the 6-32 x 1/4 inch screw with a 1/4 inch open end wrench. Please see Figure 17.
3. Go to the C-shaped slot located to the Left or Right of the 6-32 x 1/4 inch screw. Locate (1) pre-drilled hole.
4. Insert the 6-32 x 1/4 inch screw inside the pre-drilled hole.
5. Tighten, but only so the 6-32 x 1/4 inch screw does not fall out of the Slot.
6. Go to the middle of the Cam. Loosen the 10-24 x 1/2 inch screw with a 5/16 inch box or open end wrench.
7. Rotate the Cam until the appropriate Back Check position has been achieved.
8. Tighten down both the 6-32 x 1/4 inch screw and 10-24 x 1/2 inch screw.

11.2 Adjust the Swing Arm for Latch Check

Latch Check positions can not be adjusted by rotating the Cam. Adjustments must be accomplished by removing, and then sliding the Swing Arm back onto the Operator Spindle to the left or right of the last position.

- a. (1) Notch is 18 degrees on Door Position.

11.3 Magnum Control Adjustments

Before adjusting speeds:

- ▶ Set the Current Limit to maximum
- ▶ Adjust the Open-Close-Check speeds
- ▶ Adjust current limit to the proper level

Table 1 Dip Switch Information

Dip Switch	ON Position	OFF Position
1	Not Used	Not Used
2	Normally Open Safely	Normally Closed Safely
3	Push-N-Go Inactive	Push-N-Go Active
4	Timer Mode	Sequential Mode

Table 2 Potentiometers and Functions

Potentiometer	Function
STOP	<ul style="list-style-type: none"> ▶ Adjusts how door reacts to continuous safety input (terminal # 3) during Opening. Counterclockwise = door slowly closes, Clockwise = door creeps open ▶ For Magnum 4A only: After 8 seconds of the door being held open, motor voltage is lowered to reduce stress on motor and control. "stop" will adjust this reduced voltage.
OPEN	Adjusts opening speed. Clockwise = Faster
BCHK	Adjusts Back Check speed. Clockwise = Faster
TDAS	Adjusts how long door remains open after loss of activation signal. Clockwise = Longer
TDPG	Adjusts how long door remains open after Push-N-Go. Clockwise = Longer
LCHK	Adjusts Latch Check speed. Clockwise = Faster
CLOSE	Adjusts closing speed. Clockwise = Faster
Current Limit	Adjusts how hard the door will push against an obstacle (while opening) before recycling. Clockwise = less sensitive

Table 3 Slide Switch

Position	Function
UP	Low Energy (GT-500)
DOWN	High Energy (GT-400); Door opens faster

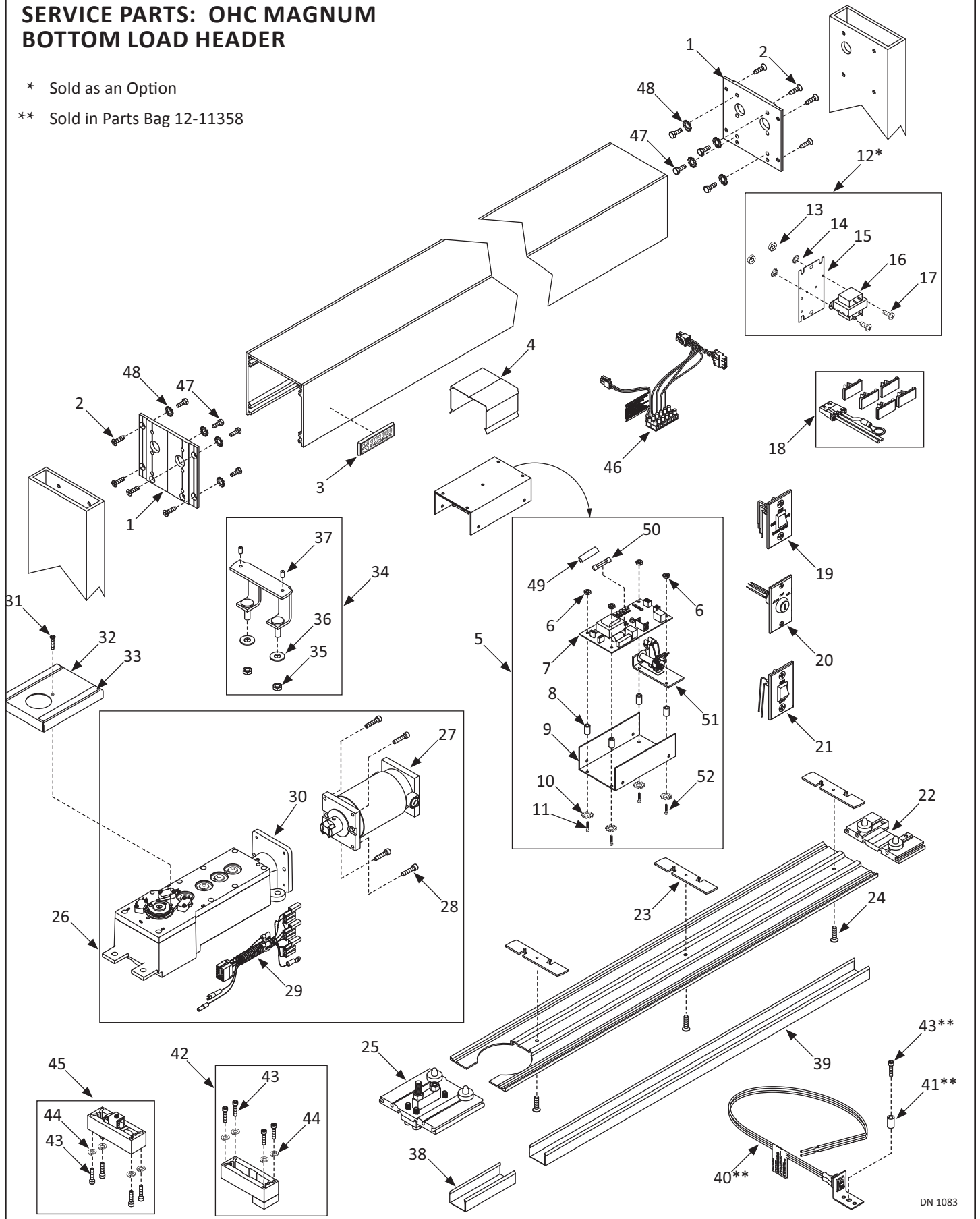
Table 4 Magnum Control LED Information

LED Color	LED Status	Door Status
Green	Fast Flashing (2 flashes per second)	Door is opening.
	On Steady	Door is in Back Check.
	Slow Flashing (1 flash per second)	Door is closing.
	Off	Door is in Latch Check or Closed
Red	Indicator	Action
	Slow Flashing (1 flashes per second)	Continuous Safety Activated
	Fast Flashing (2 flashes per second)	Safety with Lockout Activated
	On Solid	Recycle Activated

SERVICE PARTS: OHC MAGNUM BOTTOM LOAD HEADER

* Sold as an Option

** Sold in Parts Bag 12-11358



DN 1083

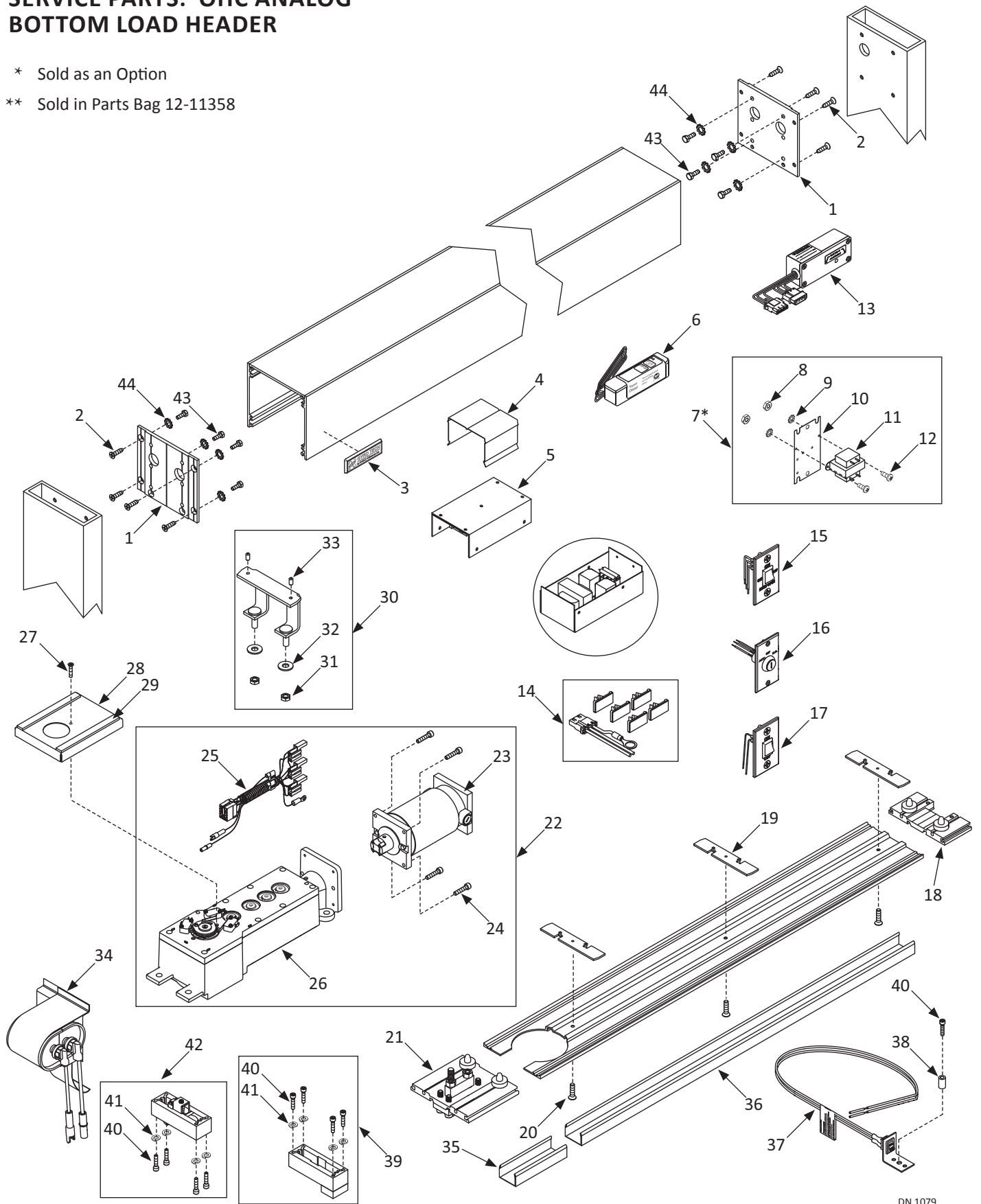
Magnum Bottom Load Header			
Item	Part	Finish/Sizes/Notes	Description
1	24-1523-01	Clear	SWING HEADER END CAP
	24-1523-02	Dark Bronze	SWING HEADER END CAP
2	24-4941-02		FHMS, 1/4-20 X 1", PHIL, TRILOBE, ZN
3	14-9199		NAMEPLATE, ADHESIVE BACKED
4	24-0555		MOUNT, CONTROL BOX
5	12-10292-04A		MAGNUM BOARD IV & CHASSIS ASSY REV A
6	24-0021-04		HEX NUT #10-24
7	24-9800-04		MAGNUM CONTROL BOARD-04
8	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
9	24-8686		CHASSIS, CONTROL
10	24-0019-06		WASHER,EXT.#10
11	24-0012-13		SCREW - PHLLP PAN HD MACH #10-24 X 1 1/4
12	14-2101	Sold as an Option	TRANSFORMER W/BRACKET, 24 VOLT - 40 VA
13	24-0021-04		HEX NUT #10-24
14	24-0019-06		WASHER,EXT.#10
15	24-10679-02		PLATE TRANSFORMER & RELAY MTG TELESCOPIC
16	14-2101-01		TRANSFORMER ONLY, 24 VOLT - 40 VA
17	10-0617		SCREW - 10-24 X 3/8 PHIL PAN S.S.
18	22-0779		POWER HARNESS ASSY - SWINGER
19	10-3528		LE RS-12 ON/OFF/HLD OPN RCKR SWITCH ASY
20	22-1772-03		KEY SWITCH KS-14 3 POSITION
21	10-3527		LE RS-11 ON/OFF RCKR SWITCH ASY W/FPLT
22	24-0158-01	Clear	OHC - SGL STRIKE BASE 3-1/4
	24-0158-02	Dark Bronze	OHC - SGL STRIKE BASE 3-1/4
23	24-1849		LOCK COVER PLATE - BOTTOM
24	24-0011-01		FHMS,10-24 X 3/4,PHILLIPS
	24-0011-09		FHMS,1/4-20 X 1,PHILLIPS
25	21-1590	Clear/no Finger Guard	OHC - TOP PIVOT/BASE ASY NO F/G 204-UL P
	21-1591	Dark Bronze/no Finger Guard	OHC - TOP PIVOT/BASE ASY NO F/G 313-UL P
	21-1593	Clear/Finger Guard	OHC - TOP PIVOT/BASE ASSY F/G 204-UL PRT
	21-1594	Dark Bronze/Finger Guard	OHC - TOP PIVOT/BASE ASSY F/G 313-UL PRT
26	11-1391	LH	SWING OPERATOR ASSY - LH
	11-1390	RH	SWING OPERATOR ASSY - RH
27	22-0575		MOTOR & COUPLING SUB-ASSY - SWINGER
28	24-0010-46		SCREW, SOCKET HEAD CAP #10-24 X 7/8"
29	21-9934		MICROSWITCH WIRING HARNESS, MAGNUM
30	42-0385		OPERATOR SUB-ASSY SWINGER
31	24-0011-02		FHMS,10-24 X 1,PHILLIPS
32	22-4498		SWITCH, ASSY COVER - SWINGER
33	14-3444-02		PROTECTIVE STRIP, BUMP ON 5-3/8" LONG
34	21-0709		OPERATOR MOUNT FRAME ASSY
35	24-0021-15		HEX JAM NUT 3/8"-16

Magnum Bottom Load Header			
Item	Part	Finish/Sizes/Notes	Description
36	24-0017-02		WASHER, 7/16 ID X 1 OD X .083 THK
37	24-0016-04		SCREW, SET 1/4-20 X 1/2, KNURL POINT
38	24-0160-01	No Finger Guard	OHC - SNAP IN CHANNEL PIVOT SIDE NO F/G
	24-0161-02	Finger Guard	OHC - SNAP IN CHANNEL PIVOT SIDE F/G
39	24-0159-01		EXTRUSION, ALUM - SNAP IN DRESS CHANNEL
	24-0159-02		EXTRUSION, ALUM - SNAP IN DRESS CHANNEL
40	11-13185		POWER SWITCH ASSY, SWINGERS / 710
41	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
42	21-0741-01		OHC - DOOR STOP ASSY - NON PANIC
43	24-0010-01		SHCS, 10-24 X 7/8 CAD-UL PART
44	24-0018-01		WASHER, .194 ID .334 OD .047 THK-UL PART
45	11-0930-01		PANIC LATCH ASSY KIT, OHC-UL PART
	11-0930-02		PANIC LATCH ASSY KIT, OHC-UL PART
46	22-10065	Single Swing Door	HARNESS ASSY - MAGNUM, SINGLE
	22-10270	Simultaneous Pair	MAGNUM HARNESS ASSY, SIM PAIR
47	24-0014-02		HHCS, 1/4-20 X 3/4", ZN
48	24-0019-05		1/4" EXTERNAL STAR WASHER
49	14-10015	Magnum 1-4 only	FUSE COVER
50	14-9470	Magnum 4A only	FUSE, MC
	14-11862	Magnum 1-4 only	FUSE 5 AMP
51	11-10280		BRAKE MODULE-MOTOR HARNESS ASSY-SWINGER
52	24-0010-03		SHCS, 10-24 X 1

SERVICE PARTS: OHC ANALOG BOTTOM LOAD HEADER

* Sold as an Option

** Sold in Parts Bag 12-11358



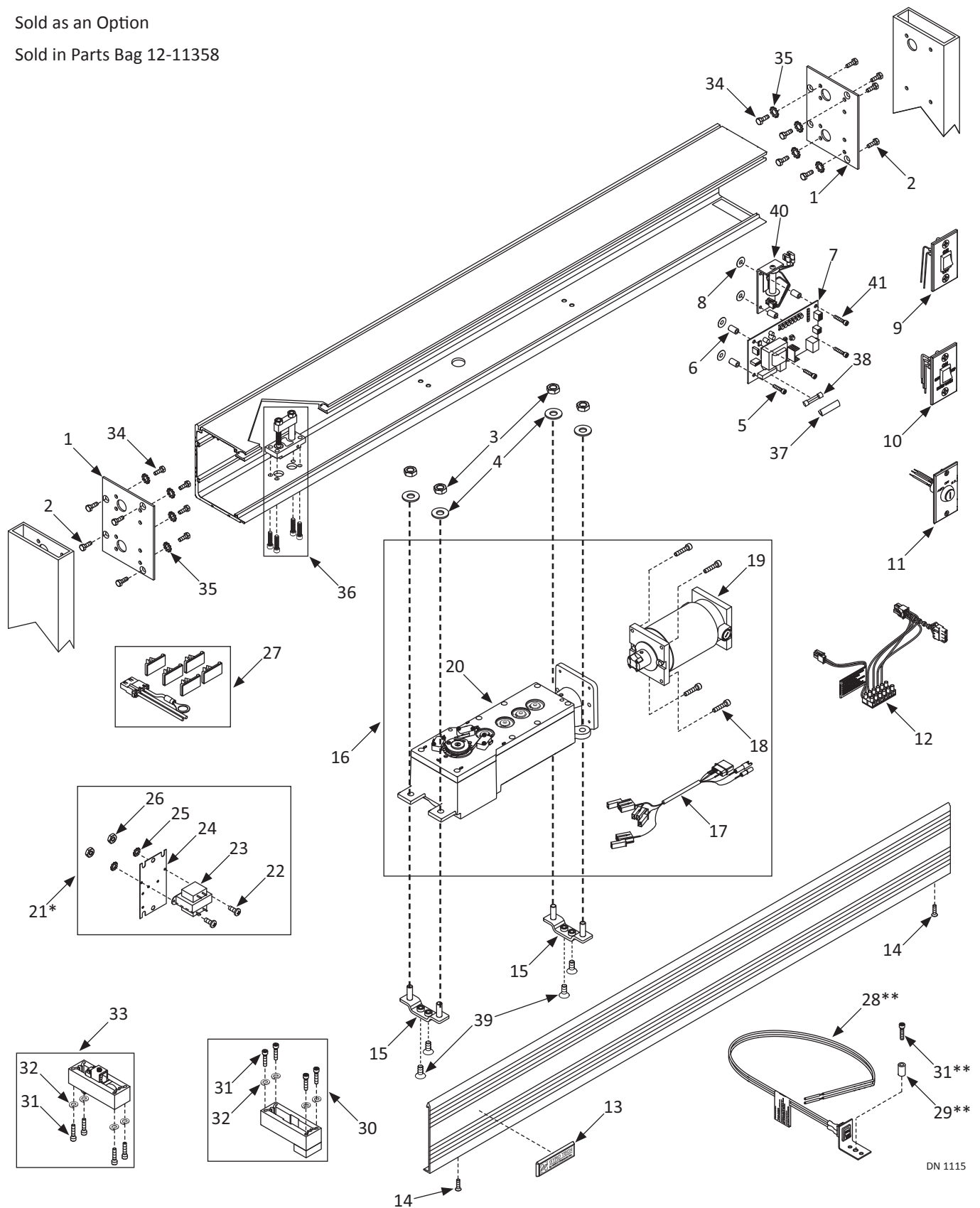
DN 1079

Analog Bottom Load Header			
Item	Part	Finish/Sizes/Notes	Description
1	24-1523-01	Clear	SWING HEADER END CAP
	24-1523-02	Dark Bronze	SWING HEADER END CAP
2	24-4941-02		FHMS, 1/4-20 X 1", PHIL, TRILOBE, ZN
3	14-9199		NAMEPLATE, ADHESIVE BACKED
4	24-0555		MOUNT, CONTROL BOX
5	41-1512	Assembly including Chasis	CONTROL BOX - SC
6	14-11807		PC-6 LOCK OUT RELAY ASSY LE OPR
7	14-2101	Sold as an Option	TRANSFORMER W/BRACKET, 24 VOLT - 40 VA
8	24-0021-04		HEX NUT #10-24
9	24-0019-06		WASHER,EXT.#10
10	24-10679-02		PLATE TRANSFORMER & RELAY MTG TELESCOPIC
11	14-2101-01		TRANSFORMER ONLY, 24 VOLT - 40 VA
12	10-0617		SCREW - 10-24 X 3/8 PHIL PAN S.S.
13	24-3425-01		TIME DELAY MODULE W/CLIP
14	22-0779		POWER HARNESS ASSY - SWINGER
15	10-3528		LE RS-12 ON/OFF/HLD OPN RCKR SWITCH ASY
16	22-1772-03		KEY SWITCH KS-14 3 POSITION
17	10-3527		LE RS-11 ON/OFF RCKR SWITCH ASY W/FPLT
18	24-0158-01	Clear	OHC - SGL STRIKE BASE 3-1/4
	24-0158-02	Dark Bronze	OHC - SGL STRIKE BASE 3-1/4
19	24-1849		LOCK COVER PLATE - BOTTOM
20	24-0011-01		FHMS,10-24 X 3/4,PHILLIPS
	24-0011-09		FHMS,1/4-20 X 1,PHILLIPS
21	21-1590	Clear/no Finger Guard	OHC - TOP PIVOT/BASE ASY NO F/G 204-UL P
	21-1591	Dark Bronze/no Finger Guard	OHC - TOP PIVOT/BASE ASY NO F/G 313-UL P
	21-1593	Clear/Finger Guard	OHC - TOP PIVOT/BASE ASSY F/G 204-UL PRT
	21-1594	Dark Bronze/Finger Guard	OHC - TOP PIVOT/BASE ASSY F/G 313-UL PRT
22	11-1391	LH	SWING OPERATOR ASSY - LH
	11-1390	RH	SWING OPERATOR ASSY - RH
23	22-0575		MOTOR & COUPLING SUB-ASSY - SWINGER
24	24-0010-46		SCREW, SOCKET HEAD CAP #10-24 X 7/8"
25	22-0570		OPERATOR SWITCH HARNESS SWGR-UL PRT
26	42-0385		OPERATOR SUB-ASSY SWINGER
27	24-0011-02		FHMS,10-24 X 1,PHILLIPS
28	22-4498		SWITCH, ASSY COVER - SWINGER
29	14-3444-02		PROTECTIVE STRIP, BUMP ON 5-3/8" LONG
30	21-0709		OPERATOR MOUNT FRAME ASSY
31	24-0021-15		HEX JAM NUT 3/8"-16
32	24-0017-02		WASHER, 7/16 ID X 1 OD X .083 THK
33	24-0016-04		SCREW, SET 1/4-20 X 1/2, KNURL POINT
34	11-2067		SOFT START KIT, 30 MF
	11-3536		SUPER SOFT START KIT, 15 MF

Analog Bottom Load Header			
Item	Part	Finish/Sizes/Notes	Description
35	24-0160-01	No Finger Guard	OHC - SNAP IN CHANNEL PIVOT SIDE NO F/G
	24-0161-02	Finger Guard	OHC - SNAP IN CHANNEL PIVOT SIDE F/G
36	24-0159-01		EXTRUSION, ALUM - SNAP IN DRESS CHANNEL
	24-0159-02		EXTRUSION, ALUM - SNAP IN DRESS CHANNEL
37	11-13185		POWER SWITCH ASSY, SWINGERS / 710
38	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
39	21-0741-01		OHC - DOOR STOP ASSY - NON PANIC
40	24-0010-01		SHCS,10-24 X 7/8CAD-UL PART
41	24-0018-01		WASHER, .194 ID .334 OD .047 THK-UL PART
42	11-0930-01		PANIC LATCH ASSY KIT, OHC-UL PART
	11-0930-02		PANIC LATCH ASSY KIT, OHC-UL PART
43	24-0014-02		HHCS, 1/4-20 X 3/4", ZN
44	24-0019-05		1/4" EXTERNAL STAR WASHER

SERVICE PARTS: OHC MAGNUM SIDE LOAD HEADER

- * Sold as an Option
- ** Sold in Parts Bag 12-11358

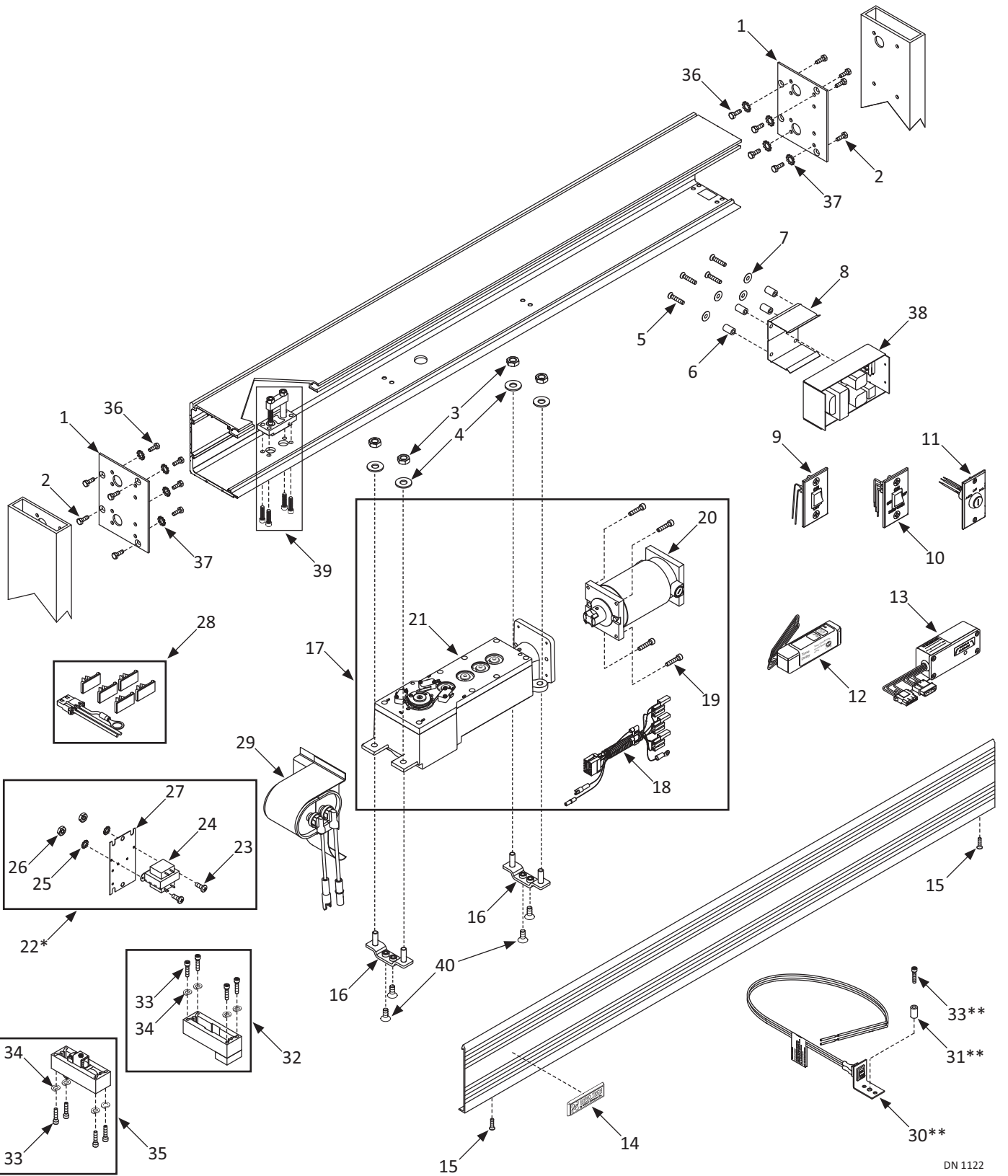


DN 1115

Magnum Side Load Header			
Item	Part	Finish/Sizes/Notes	Description
1	14-12024-01	Clear	ENDCAP - 8300 SIDELOAD NH 204 4 HOLE
	14-12024-02	Dark Bronze	ENDCAP - 8300 SIDELOAD NH 313 4 HOLE
2	24-0011-70	Zinc	FHMS, 1/4-20 X 7/16", PHIL, UND, ZN
	24-0011-73	Black Onix	FHMS,1/4-20 X 7/16", PHIL, UND, BLK OX
3	24-0021-15		HEX JAM NUT 3/8"-16
4	24-0017-02		WASHER, 7/16 ID X 1 OD X .083 THK
5	24-0010-03		SHCS, 10-24 X 1
6	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
7	24-9800		MAGNUM CONTROL BOARD
8	24-0017-47		WASHER, 156 ID X .750 OD X .020 THK
9	10-3527		LE RS-11 ON/OFF RCKR SWITCH ASY W/FPLT
10	10-3528		LE RS-12 ON/OFF/HLD OPN RCKR SWITCH ASY
11	22-1772-03		KEY SWITCH KS-14 3 POSITION
12	22-10065	Single Swing Door	HARNESS ASSY - MAGNUM, SINGLE
	22-10270	Simultaneous Pair	MAGNUM HARNESS ASSY, SIM PAIR
13	14-9199		NAMEPLATE, ADHESIVE BACKED
14	24-0094-04		SCREW, PHLLPS PAN HD MACH #8 X 5/8" AB
15	22-11938		BRACKET, OPERATOR, SIDELOAD HEADER
16	41-8987-07	RH	MAGNUM SWINGER OPERATOR LH
	41-8987-08	LH	MAGNUM SWINGER OPERATOR RH
17	21-9934		MICROSWITCH WIRING HARNESS, MAGNUM
18	24-0010-46		SCREW, SOCKET HEAD CAP #10-24 X 7/8"
19	21-9934		MICROSWITCH WIRING HARNESS, MAGNUM
20	24-10920-07	LH wo/Clutch	MAGNUM SW GB W/WELDED CLUTCH LH APPL
	24-10920-08	RH wo/Clutch	MAGNUM SW GB W/WELDED CLUTCH RH APPL
	24-10920-09	LH w/Clutch	MAGNUM SW GB W/CLUTCH LH APPL
	24-10920-10	RH/w Clutch	MAGNUM SW GB W/CLUTCH RH APPL
21	14-2101	Sold as an Option	TRANSFORMER W/BRACKET, 24 VOLT - 40 VA
22	10-0617		SCREW - 10-24 X 3/8 PHIL PAN S.S.
23	14-2101-01		TRANSFORMER ONLY, 24 VOLT - 40 VA
24	24-10679-02		PLATE TRANSFORMER & RELAY MTG TELESCOPIC
25	24-0019-06		WASHER,EXT.#10
26	24-0021-04		HEX NUT #10-24
27	22-0779		POWER HARNESS ASSY - SWINGER
28	11-13185		POWER SWITCH ASSY, SWINGERS / 710
29	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
30	21-0741-01		OHC - DOOR STOP ASSY - NON PANIC
31	24-0010-01		SHCS,10-24 X 7/8CAD-UL PART
32	24-0018-01		WASHER, .194 ID .334 OD .047 THK-UL PART
33	11-0930-01		PANIC LATCH ASSY KIT, OHC-UL PART
	11-0930-02		PANIC LATCH ASSY KIT, OHC-UL PART
34	24-0014-02		HHCS, 1/4-20 X 3/4", ZN

Magnum Side Load Header			
Item	Part	Finish/Sizes/Notes	Description
35	24-0019-05		1/4" EXTERNAL STAR WASHER
36	21-0750		TOP PIVOT ASSY
37	14-10015	Magnum 1-4 only	FUSE COVER
38	14-9470	Magnum 4A only	FUSE, MC
	14-11862	Magnum 1-4 only	FUSE 5 AMP
39	24-0011-23	Zinc	FHMS,5/16"-18 X 3/4, SKT,ZINC
	24-0011-137	Black Zinc	FHMS, 5/16"-18 X 3/4, SKT BLK ZINC
40	11-10280		BRAKE MODULE-MOTOR HARNESS ASSY-SWINGER
41	24-0010-03		SHCS, 10-24 X 1

SERVICE PARTS: OHC ANALOG SIDE LOAD HEADER



DN 1122

Analog Side Load Header			
Item	Part	Finish/Sizes/Notes	Description
1	14-12024-01	Clear	ENDCAP - 8300 SIDELOAD NH 204 4 HOLE
	14-12024-02	Dark Bronze	ENDCAP - 8300 SIDELOAD NH 313 4 HOLE
2	24-0011-70	Zinc	FHMS, 1/4-20 X 7/16", PHIL, UND, ZN
	24-0011-73	Black Onix	FHMS,1/4-20 X 7/16", PHIL, UND, BLK OX
3	24-0021-15		HEX JAM NUT 3/8"-16
4	24-0017-02		WASHER, 7/16 ID X 1 OD X .083 THK
5	24-0011-02		FHMS,10-24 X 1,PHILLIPS
6	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
7	24-0017-47		WASHER, 156 ID X .750 OD X .020 THK
8	24-12060		MOUNTING BRACKET ANALOG CONTROL
9	10-3527		LE RS-11 ON/OFF RCKR SWITCH ASY W/FPLT
10	10-3528		LE RS-12 ON/OFF/HLD OPN RCKR SWITCH ASY
11	22-1772-03		KEY SWITCH KS-14 3 POSITION
12	14-11807		PC-6 LOCK OUT RELAY ASSY LE OPR
13	22-0575		MOTOR & COUPLING SUB-ASSY - SWINGER
14	14-9199		NAMEPLATE, ADHESIVE BACKED
15	24-0094-04		SCREW, PHLLPS PAN HD MACH #8 X 5/8" AB
16	22-11938		BRACKET, OPERATOR, SIDELOAD HEADER
17	11-1390	RH	SWING OPERATOR ASSY - RH
	11-1391	LH	SWING OPERATOR ASSY - LH
18	22-0570		OPERATOR SWITCH HARNESS SWGR-UL PRT
19	24-0010-46		SCREW, SOCKET HEAD CAP #10-24 X 7/8"
20	22-0575		MOTOR & COUPLING SUB-ASSY - SWINGER
21	42-0385		OPERATOR SUB-ASSY SWINGER
22	14-2101	Sold as an Option	TRANSFORMER W/BRACKET, 24 VOLT - 40 VA
23	10-0617		SCREW - 10-24 X 3/8 PHIL PAN S.S.
24	14-2101-01		TRANSFORMER ONLY, 24 VOLT - 40 VA
25	24-10679-02		PLATE TRANSFORMER & RELAY MTG TELESCOPIC
26	24-0019-06		WASHER,EXT.#10
27	24-0021-04		HEX NUT #10-24
28	22-0779		POWER HARNESS ASSY - SWINGER
29	11-2067		SOFT START KIT, 30 MF
	11-3536		SUPER SOFT START KIT, 15 MF
30	11-13185		POWER SWITCH ASSY, SWINGERS / 710
31	14-8743		SPACER - NYLON #10 X 5/8 3/8 OD
32	21-0741-01		OHC - DOOR STOP ASSY - NON PANIC
33	24-0010-01		SHCS,10-24 X 7/8CAD-UL PART
34	24-0018-01		WASHER, .194 ID .334 OD .047 THK-UL PART
35	11-0930-01		PANIC LATCH ASSY KIT, OHC-UL PART
	11-0930-02		PANIC LATCH ASSY KIT, OHC-UL PART
36	24-0014-02		HHCS, 1/4-20 X 3/4", ZN
37	24-0019-05		1/4" EXTERNAL STAR WASHER

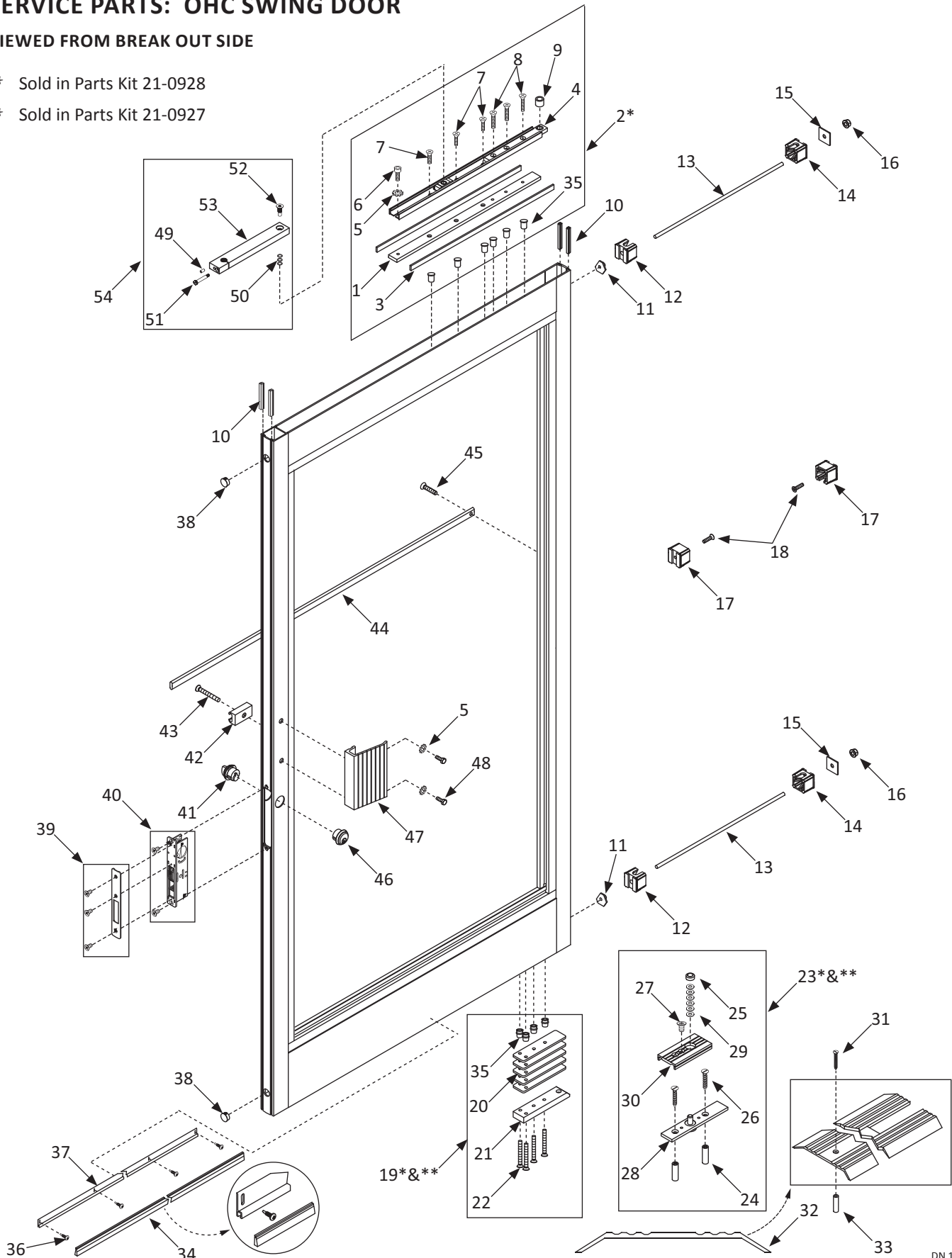
Analog Side Load Header			
Item	Part	Finish/Sizes/Notes	Description
38	41-1512	w/Chassis	CONTROL BOX - SC
39	21-0750		TOP PIVOT ASSY
40	24-0011-23	Zinc	FHMS,5/16"-18 X 3/4, SKT,ZINC
	24-0011-137	Black Zinc	FHMS, 5/16"-18 X 3/4, SKT BLK ZINC

SERVICE PARTS: OHC SWING DOOR

VIEWED FROM BREAK OUT SIDE

* Sold in Parts Kit 21-0928

** Sold in Parts Kit 21-0927



DN 1133

Swing Door			
Item	Part	Finish/Sizes/Notes	Description
1	24-3557	1/4" Spacer	SPACER, BLOCK - 1/4IN
	24-0507	3/8" Spacer	BLOCK - SPACER 3/8
2	21-0925	Sold with Parts Bag 12-3398 Sold in Parts Kit 21-0927	OHC TRACK ASSY WITH SCREW BAG ASSY
3	24-0743	5/8" Web	SLIDE SPACER, 5/8" TRACK
4	22-2134		TRACK, W/TOP PIVOT BLOCK OHC
5	24-0019-05		1/4" EXTERNAL STAR WASHER
6	24-0010-25		SCREW, SOCKET HEAD CAP 1/4-20 X 1 1/2"
7	24-0011-16		FHMS,1/4-20 X 1 1/2,,PHIL UND
8	24-0011-10		FHMS,1/4-20 X 2,PHILLIPS
9	14-0771		BEARING, 1/2" X 3/4" X 5/8" WIDE
10	14-2279-05		PILE WEATHERING, BLK, .45 TALL, W/ ADHES
11	14-9279		OFFSET TEE NUT, 3/8"-16
12	24-9503		CLIP, MUNTIN BAR - RAIL .500 HOLE
13	14-3624		THREADED ROD, 3/8"-16 - ZINC PLATED
14	24-9504		CLIP, MUNTIN BAR - RAIL .386 HOLE
15	14-9225		BACKING PLATE, TIE ROD - DOOR ASSEMBLY
16	24-0021-21		NUT, WHIZLOCK, 3/8-16, ZN
17	24-9502		CLIP, MUNTIN BAR - RAIL .261 HOLE
18	24-4941-02		FHMS, 1/4-20 X 1", PHIL, TRILOBE, ZN
19	21-0098	Sold in Parts Kits: 21-0928 and 21-0927	BTTM PIVOT ASSY, DOOR PORTION, SWG DOOR
20	24-0748		OHC - SPACER, BASE PIVOT
21	24-0747-01		OHC - BASE PIVOT SUB-ASSY
22	24-0011-10		FHMS,1/4-20 X 2,PHILLIPS
23	21-0926	Sold in Parts Kits: 21-0928 and 21-0927	BTM PIVOT ASSY, FLOOR PORTION-UL PART
24	14-1018		ANCHOR - PLASTIC #14 X 1 BLUE
25	24-0029		PIVOT BASE - SELF ALIGNER-UL PART
26	24-0031-04		FHSMS, #14 X 1-1/2", SLOT, TYPE A
27	24-0011-70		FHMS, 1/4-20 X 7/16", PHIL, UND, ZN
28	24-0029		PIVOT BASE - SELF ALIGNER-UL PART
29	24-0017-08		WASHER, 7/16 ID,31/32 OD,.031 THK-UL PRT
30	24-0742		COVER - PLATE THRESHOLD 5-1/4-UL PART
31	24-0031-07		SCREW, SLTD FLAT HD, #10 X 1 1/2" TYPE A
32	24-10901		THRESHOLD SWINGER, MACHINED
33	14-6394		ANCHOR, STRT PLSTC 10-12" X 1"
34	14-4899-15		BRUSH, WTHRNG-.007, BRISTLE NYLON .980
35	14-8640-01		RIVNUT, 1/4"-20 AVK #AKS4-420-165
36	24-0013-03	Zinc	PHSMS, 6 X 1/2", PHIL, TEKS, ZN
	24-0013-04	Black Zinc	PHSMS, 6 X 1/2", PHIL, TEKS, BLK ZN
37	24-9125-01	Clear	WEATHERING EXT, 204
	24-9125-02	Dark Bronze	WEATHERING EXT, 313
38	14-9511-04	Black	PLUG, HOLE, .813 DIAMETER, BLK

Swing Door			
Item	Part	Finish/Sizes/Notes	Description
39	24-0565-11		LOCK, COVER W/LATCH CUTOUT 204
	24-0565-12		LOCK, COVER W/LATCH CUTOUT 313
40	24-0564		HOOKBOLT, DEADLOCK CR LAURENCE
41	22-0090-01	Silver	CYLINDER, THUMB TURN SILVER
	22-0090-02	Dark Bronze	CYLINDER, THUMB TURN BRONZE
42	14-5474-01	Silver	BLOCK, PILLOW - MACHINED
	14-5474-02	Dark Bronze	BLOCK, PILLOW - MACHINED
43	24-0011-10		FHMS,1/4-20 X 2,PHILLIPS
44	24-5475-01	Clear	PUSH BAR - MACHINED
	24-5475-02	Dark Bronze	PUSH BAR - MACHINED
45	24-0011-16		FHMS,1/4-20 X 1 1/2,,PHIL UND
46	22-4495-01	Silver	KEYED ALIKE LOCK CYLINDERS SILVER
	22-4495-02	Dark Bronze	KEYED ALIKE LOCK CYLINDERS BRONZE
47	24-5473-01	Silver	PULL HANDLE MACHINED
	24-5473-02	Dark Bronze	PULL HANDLE MACHINED
48	24-0014-02		HHCS, 1/4-20 X 3/4", ZN
49	24-0016-42		SCREW,SET 5/16-24 X 5/8, CUT POINT
50	24-0017-24		WASHER, 15/32 ID X 5/8 OD X .062 THK
51	24-1247-02		BOLT, SHOULDER 3/8" DIA X 1 3/4"
52	24-0744		SCREW, PIVOT
53	24-0585-01		ARM, SPLINED, OHC, SILVER
	24-0585-02		ARM, SPLINED, OHC, BRONZE
54	21-0907-01	Clear	OHC - ARM ASSY PANIC/NON PANIC NH 204
	21-0907-02	Dark Bronze	OHC - ARM ASSY PANIC/NON PANIC NH 313